

WETHERBY Wall Systems

Part of ROCKWOOL Group

Wetherby Wall Systems

Stone Wool with Mineral Render Finish Fixing Through Mesh (FTM)

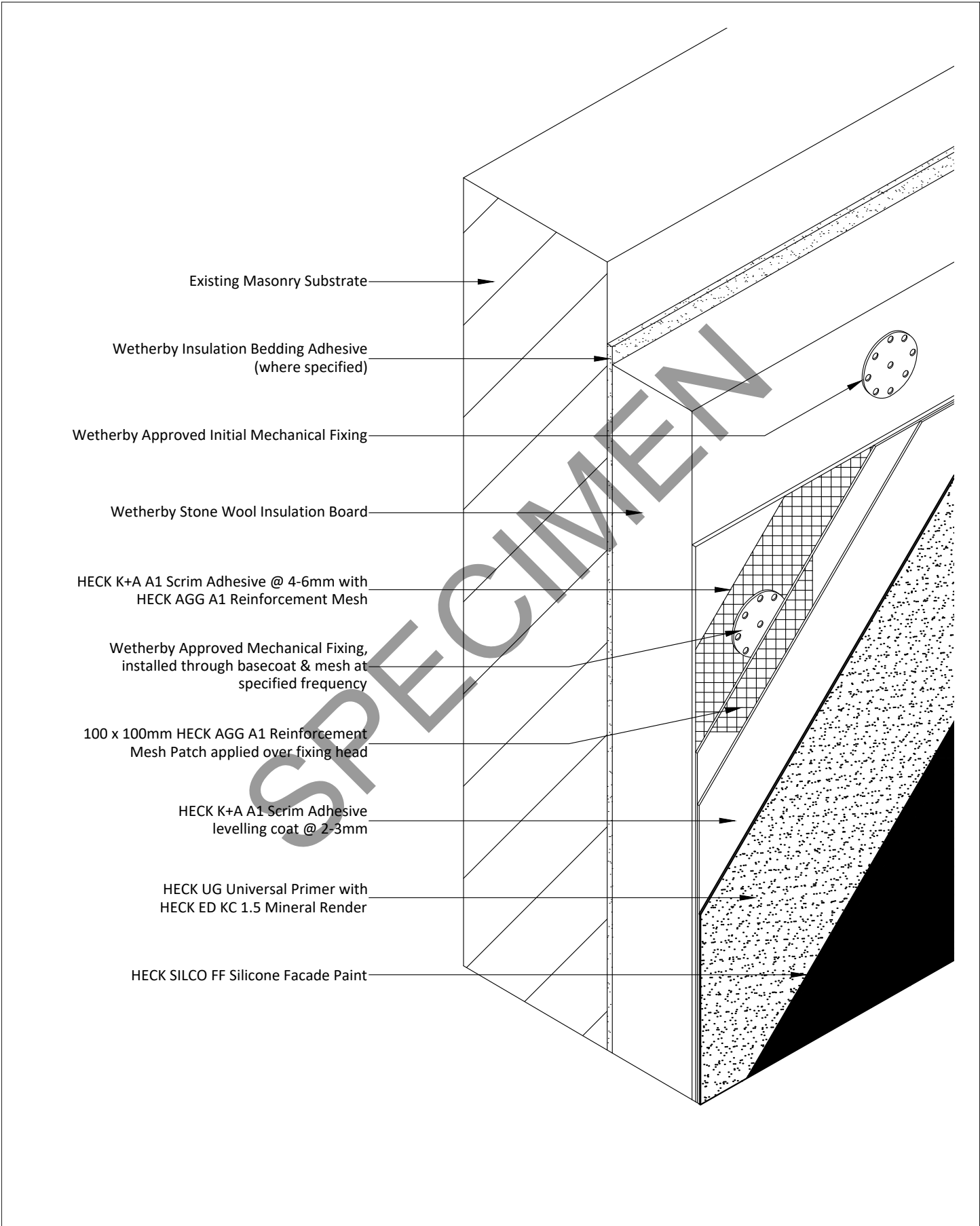


The following Wetherby EWI detail drawing set is generic and is not be used for a specific project.
Please contact Wetherby Technical to obtain a project specific detail drawing set.

Wetherby Wall Systems Limited

1 Kid Glove Road, Golborne, Greater Manchester, WA3 3GS

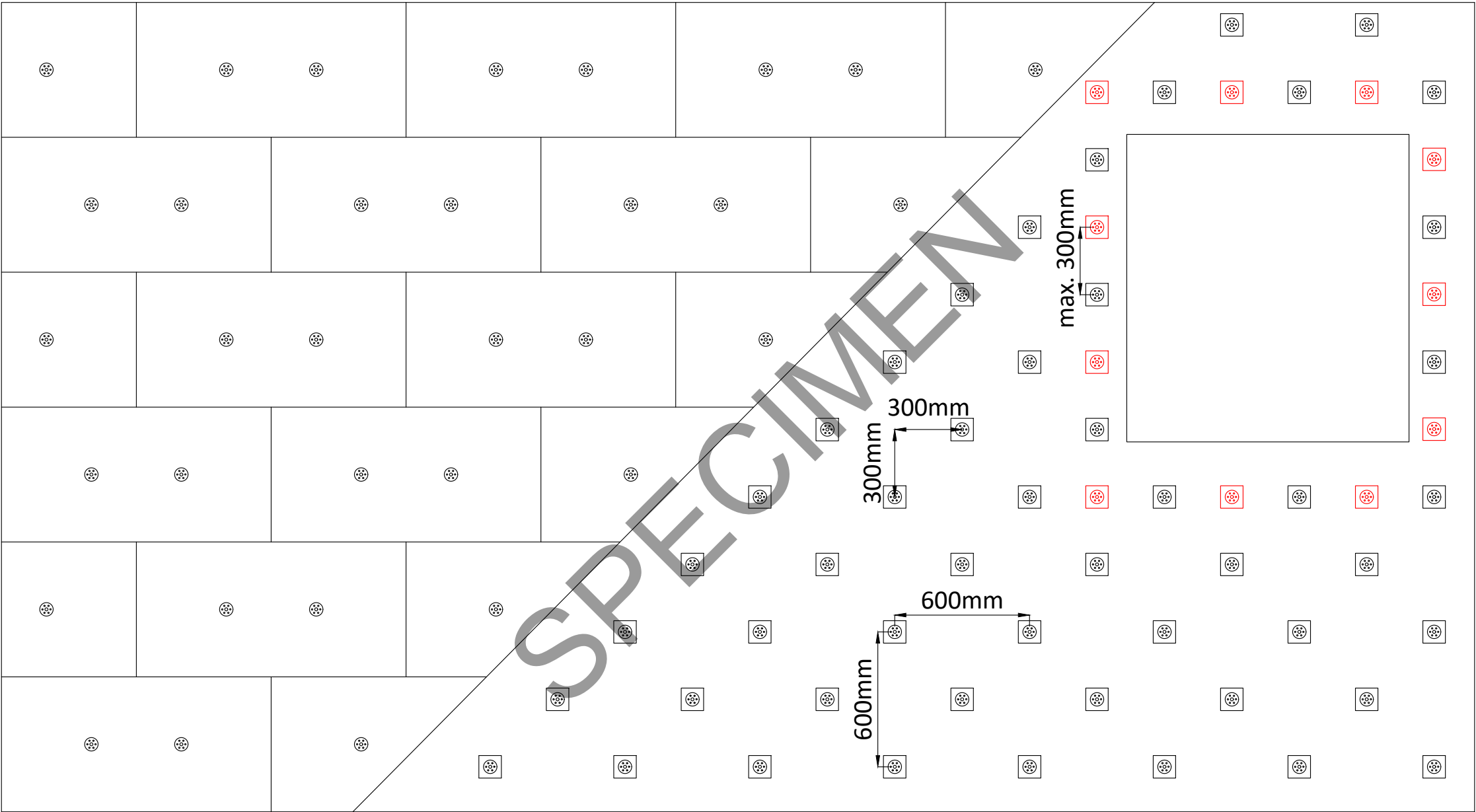
Tel: 01942 717100 Fax: 01942 717101 E-mail: technical@wall-systems.co.uk Web: www.wall-systems.co.uk



Project Name:	Drawn by: N.K	Wetherby Wall Systems Ltd	WETHERBY Wall Systems Part of ROCKWOOL Group 1 Kid Glove Road, Golborne, WA3 3GS Tel: 01942 717100 Fax: 01942 717101 Web: www.wall-systems.co.uk E-mail: technical@wall-systems.co.uk © WWS-LTD 1998-2025. All rights reserved
Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Isometric Detail	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-0001	Drawing Set: WWS-10		

Note: The intent of this drawing is to show the correct application of Wetherby products and systems only. All other building elements are shown for illustrative purposes only and it is not intended to detail the building construction. Detail drawings must be read in conjunction with the Wetherby project specific specification with the specification information taking precedence.

TYPICAL ELEVATION:



- 2 initial fixings per insulation board
- 300mm x 600mm fixing through mesh (5.5pm2)
- Additional fixings required at max 300mm centres around external corners and openings

Notes:

1 - Fixing pattern for Wetherby Stone Wool Insulation shown indicatively only - refer to project specification for fixing pattern. (subject to wind load calculations).

2 - Minimum 200mm insulation bond overlap.

3 - All mechanical fixings to be covered with min. 100 x 100mm mesh patches, or alternatively second layer of mesh.

4 - For application to second storey walls and above, an additional stainless steel fire fixing must be installed at a minimum of 1 per m2, through the reinforcing basecoat and mesh layer.

5 - NHBC Standards require that in all cases, an additional stainless steel fire fixing must be installed at a minimum of 1 per insulation board or 1 per m2 (whichever provides the greater number), through the reinforcing basecoat and mesh layer.

Project Name:	Drawn by: N.K
Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R
Drawing Title:	Revision: -
Fixing Pattern Detail A	Scale: NTS
Drawing No:	Date: 28.04.2026
WWS-EWI-M-DF-SW-FTM-MIN-0002	Drawing Set: WWS-10

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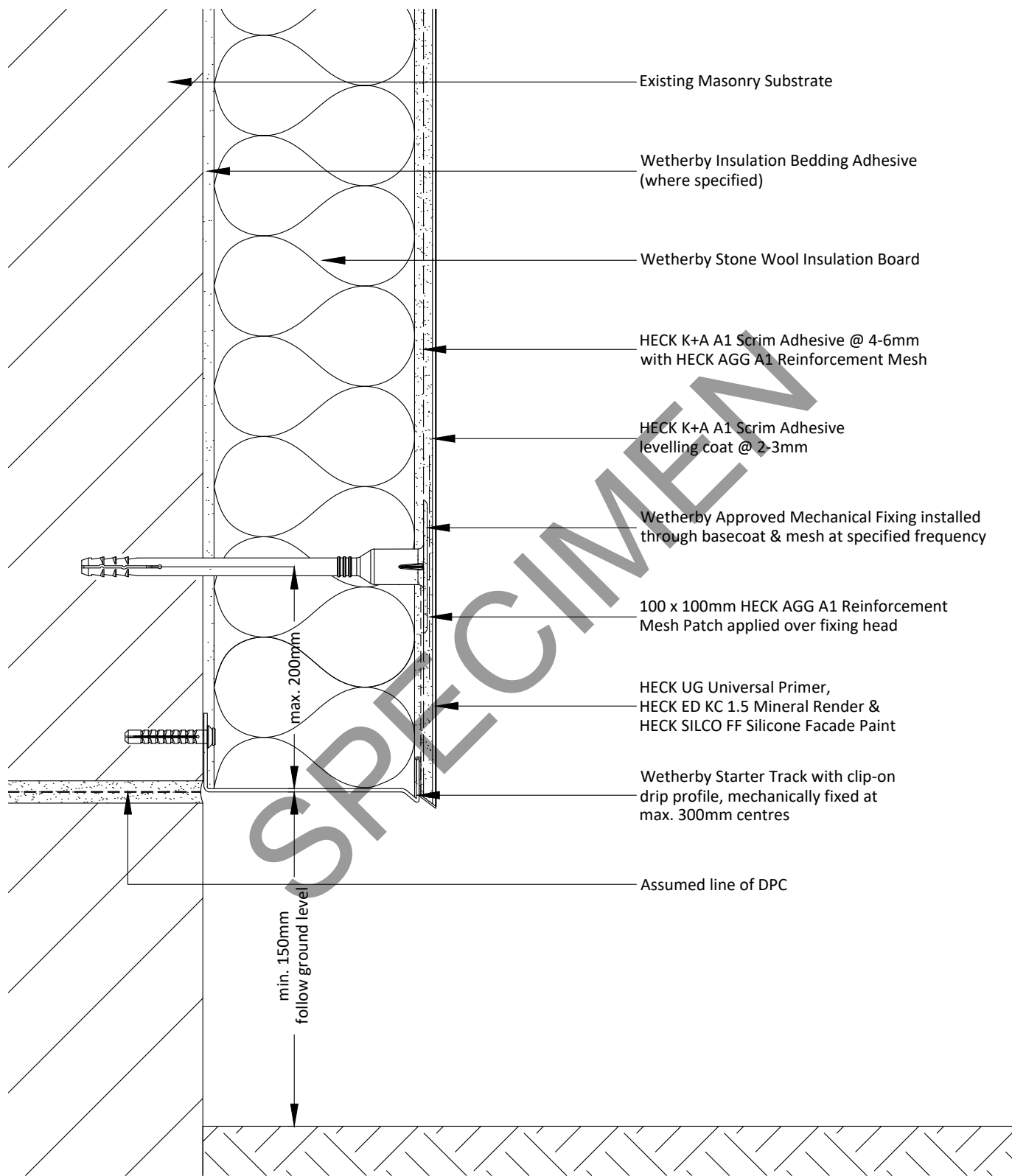
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Notes:

- 1 - DPC must not be bridged.
- 2 - Detail creates a potential cold bridge. To be assessed and agreed specific to individual property.
- 3 - Detail may not be acceptable on PAS projects due to potential cold bridge.

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Standard Base Detail

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-1000

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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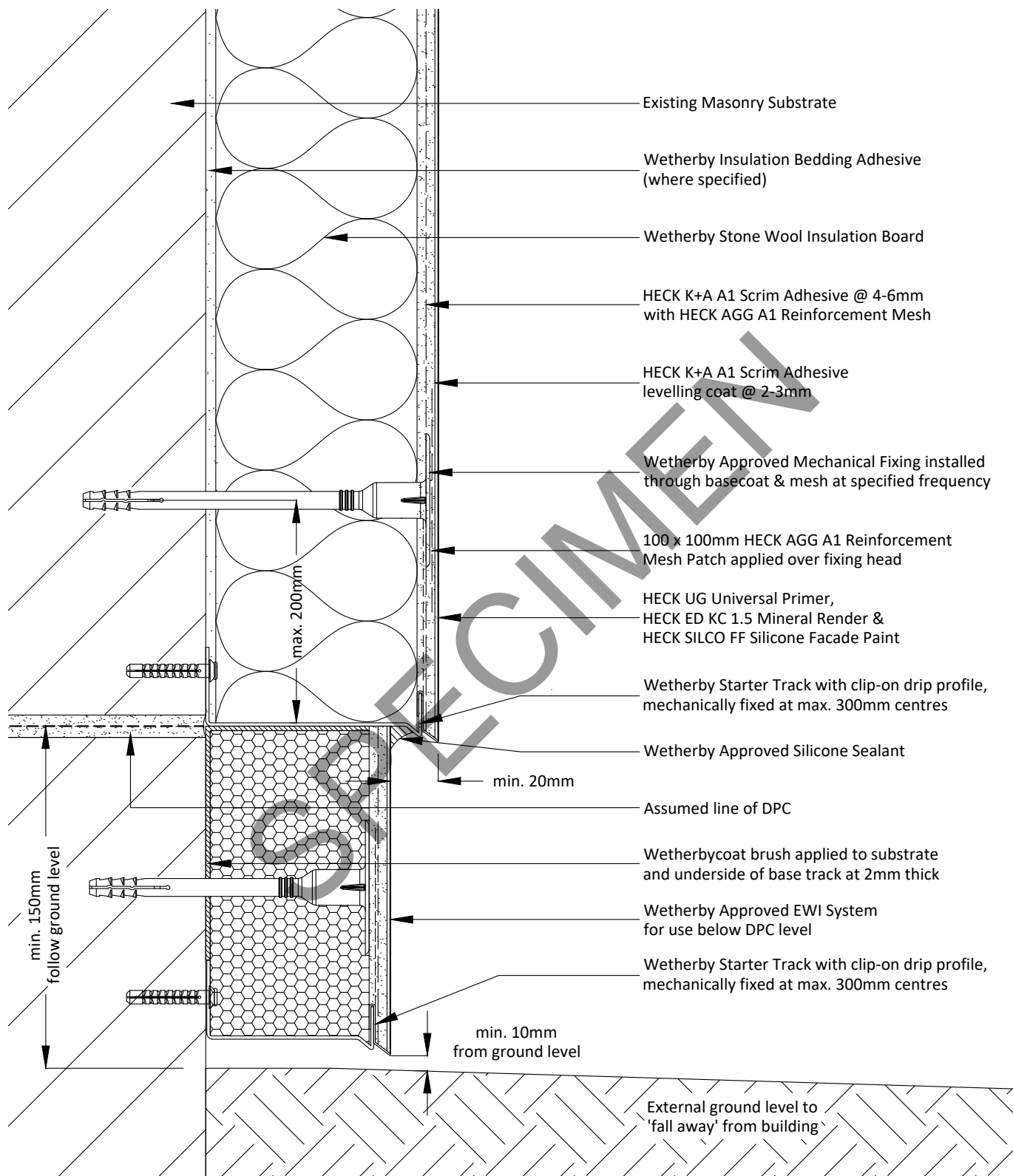
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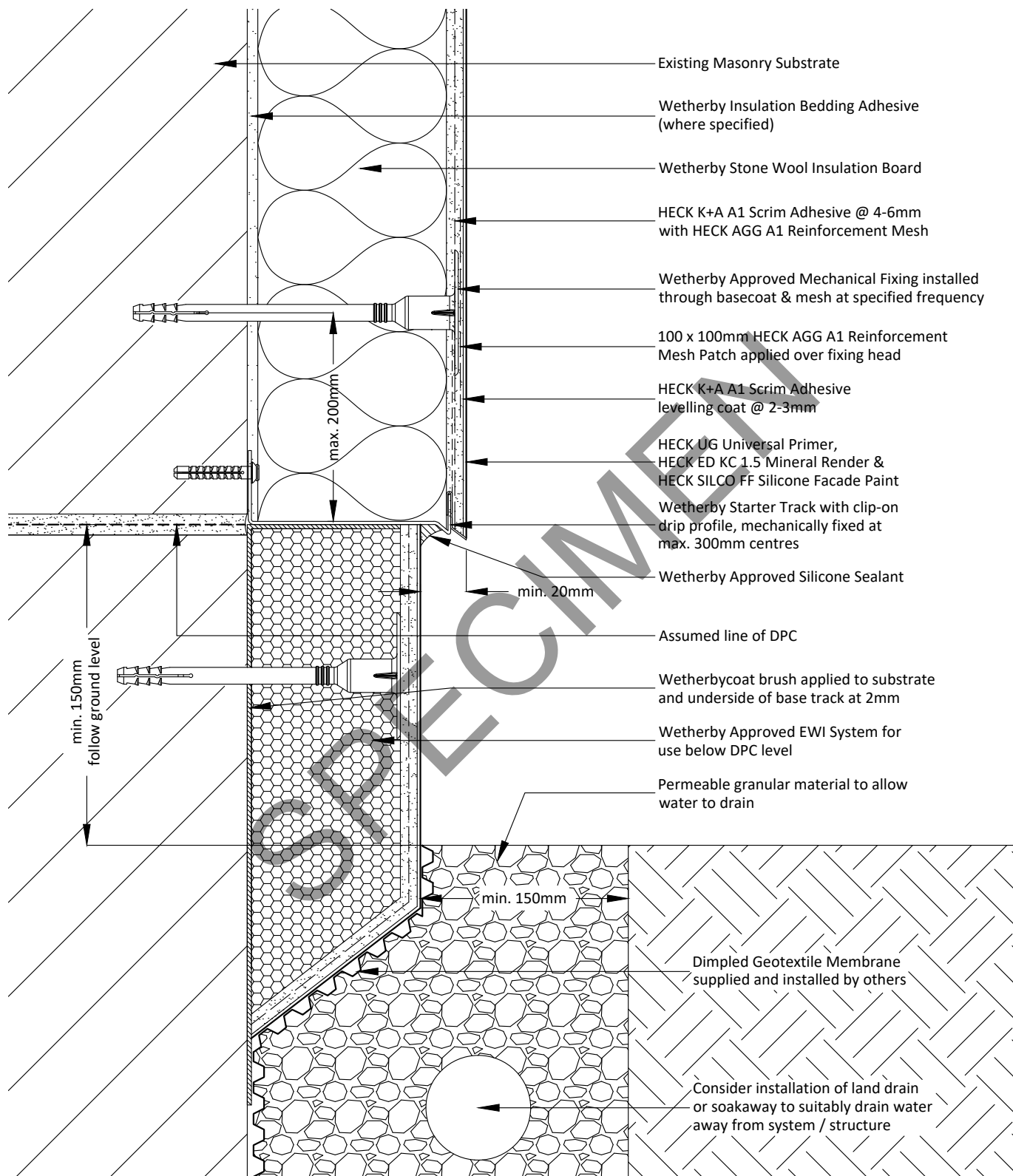


Notes:

- 1 - DPC must not be bridged.
- 2 - Insulation below DPC level should provide a minimum 75% of the thermal resistance of main wall insulation.
- 3 - Below DPC system outside the scope of certification/warranty.

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Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Insulated Base Detail A	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-1001	Drawing Set: WWS-10		

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Notes:

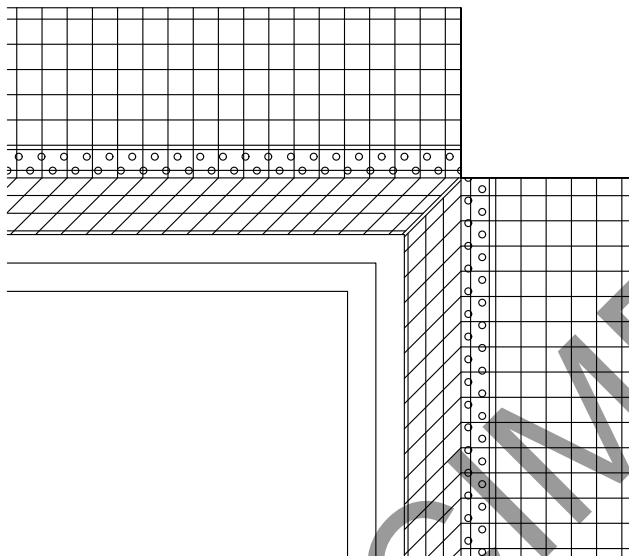
- 1 - DPC must not be bridged.
- 2 - Insulation below DPC level should provide a minimum 75% of the thermal resistance of main wall insulation.
- 3 - Below DPC system outside the scope of certification/warranty.

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Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Insulated Base Detail B	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-1002	Drawing Set: WWS-10		

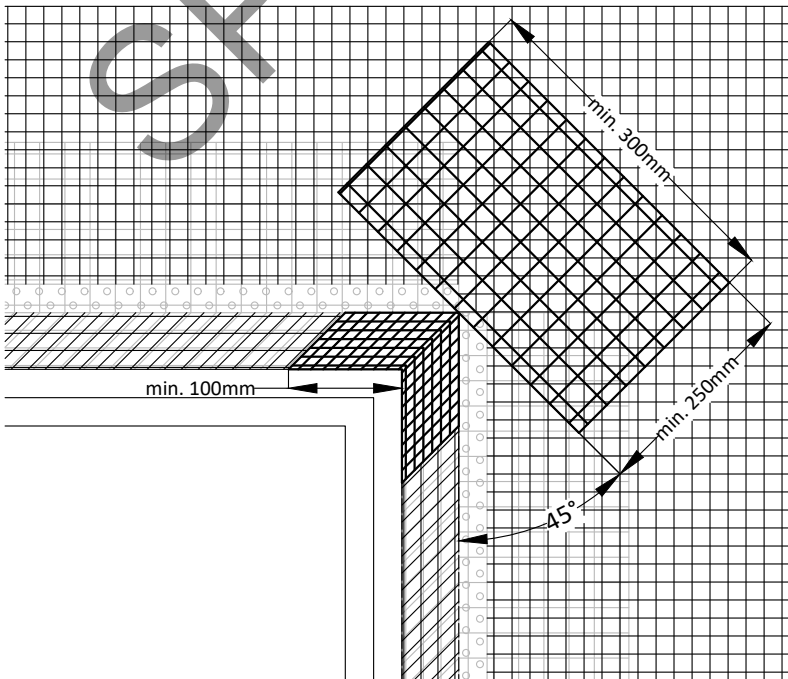
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Corner bead installed to head and reveal/jamb



Reinforcing mesh installed and cut tight to the body of the corner bead with additional min. 300 x 250mm reinforcing mesh stress patch applied diagonally across the opening at approx. 45° angle and additional min. 100 x 100mm mesh strip to internal angle of opening



Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Stress Patch Detail

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-2000

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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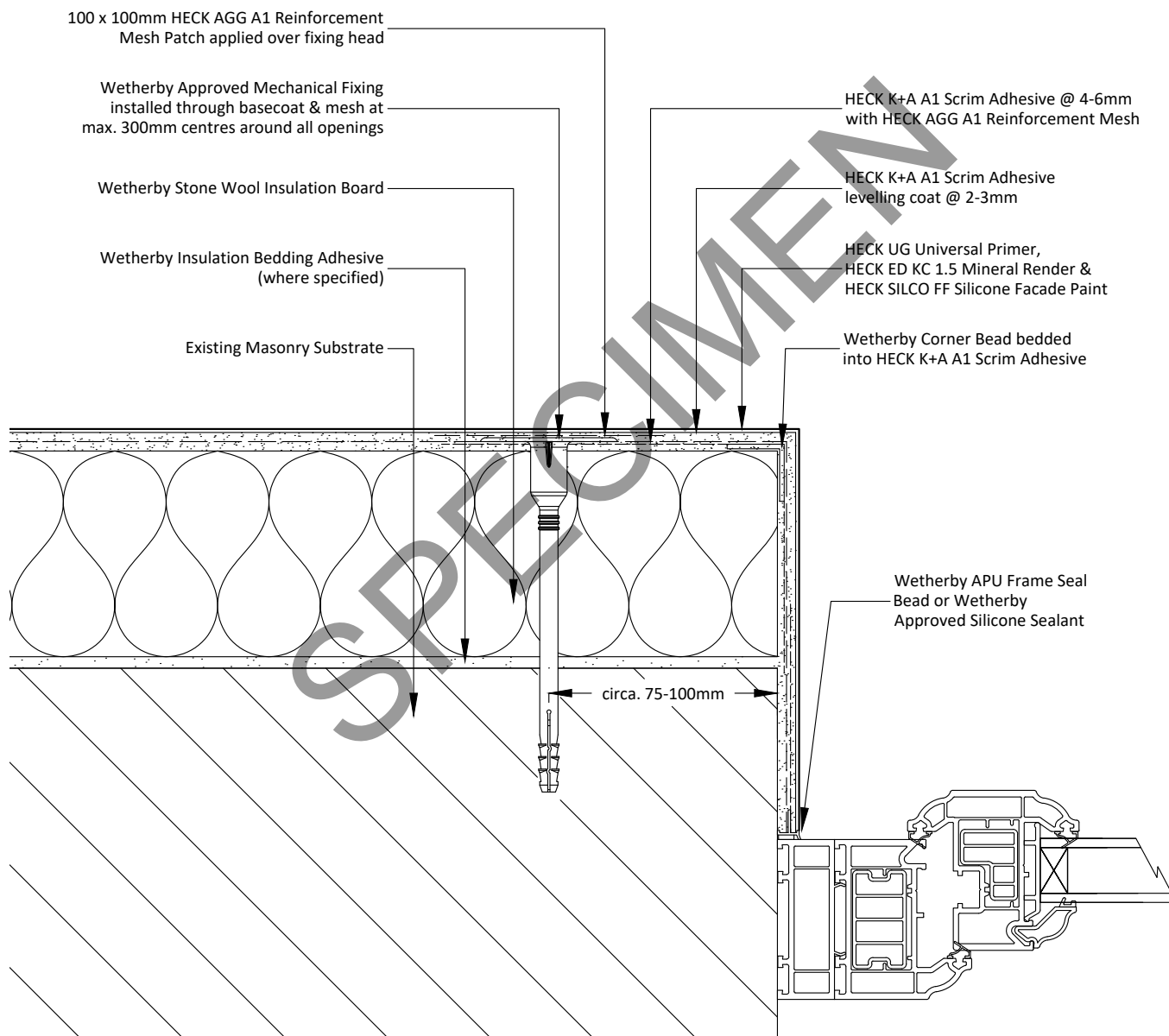
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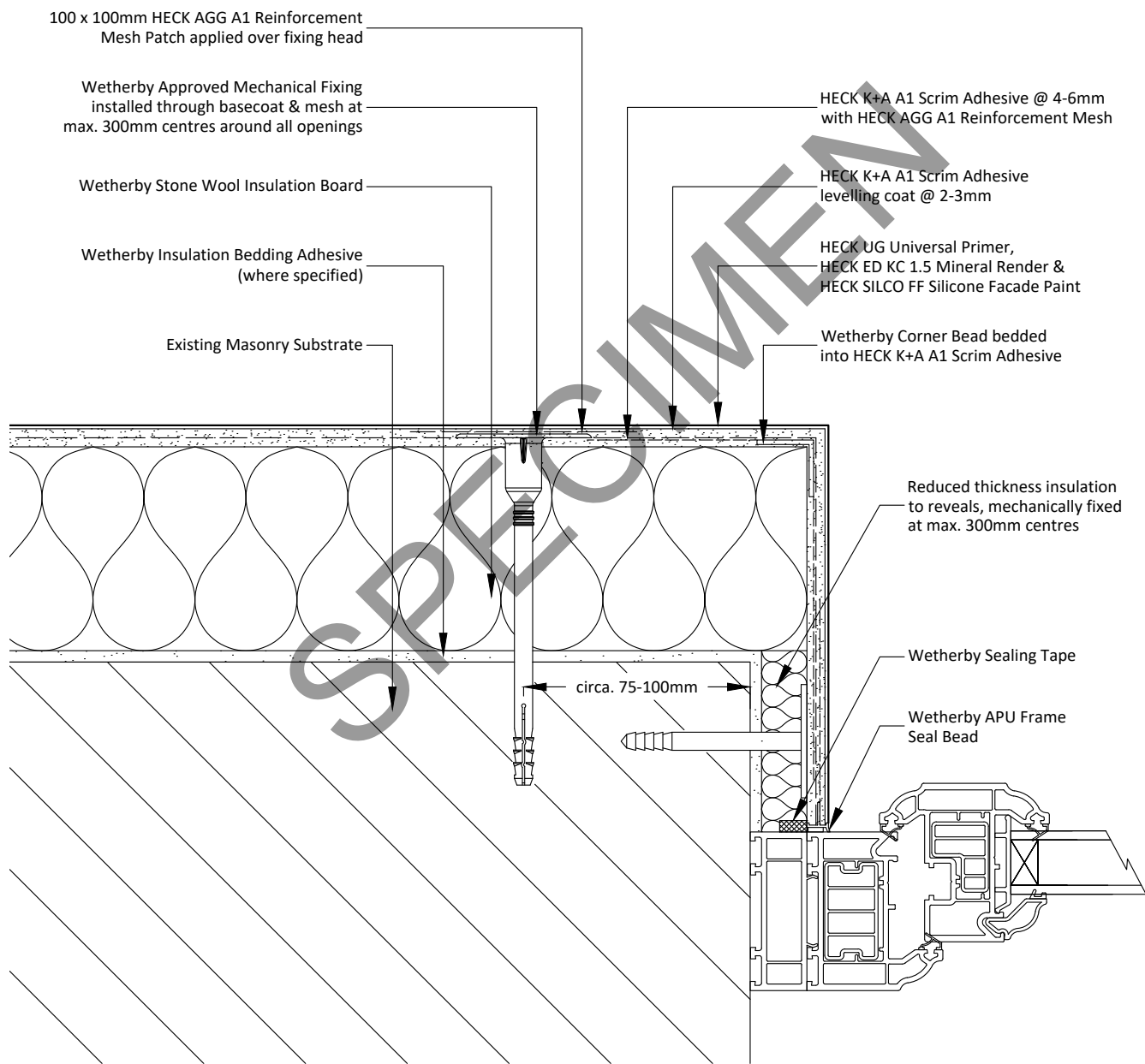
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Notes:

- 1 - Additional fixings to be installed at max. 300mm centres around all openings.
- 2 - Detail creates a potential cold bridge. To be assessed and agreed specific to individual property.
- 3 - Wetherby Sealing Tape must be installed at the junction between the insulation board and window cill.
- 4 - Detail may not be acceptable on PAS projects due to potential cold bridge.

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Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Reveal Detail A (Non-Insulated)	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-2001	Drawing Set: WWS-10		



Notes:

- 1 - Additional fixings to be installed at max. 300mm centres around all openings.
- 2 - Wetherby Approved Silicone Sealant can be used as an alternative to Wetherby APU Frame Seal Bead.
- 3 - Wetherby Sealing Tape must be installed at the junction between the insulation board and window cill.

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Reveal Detail B (Insulated)

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-2002

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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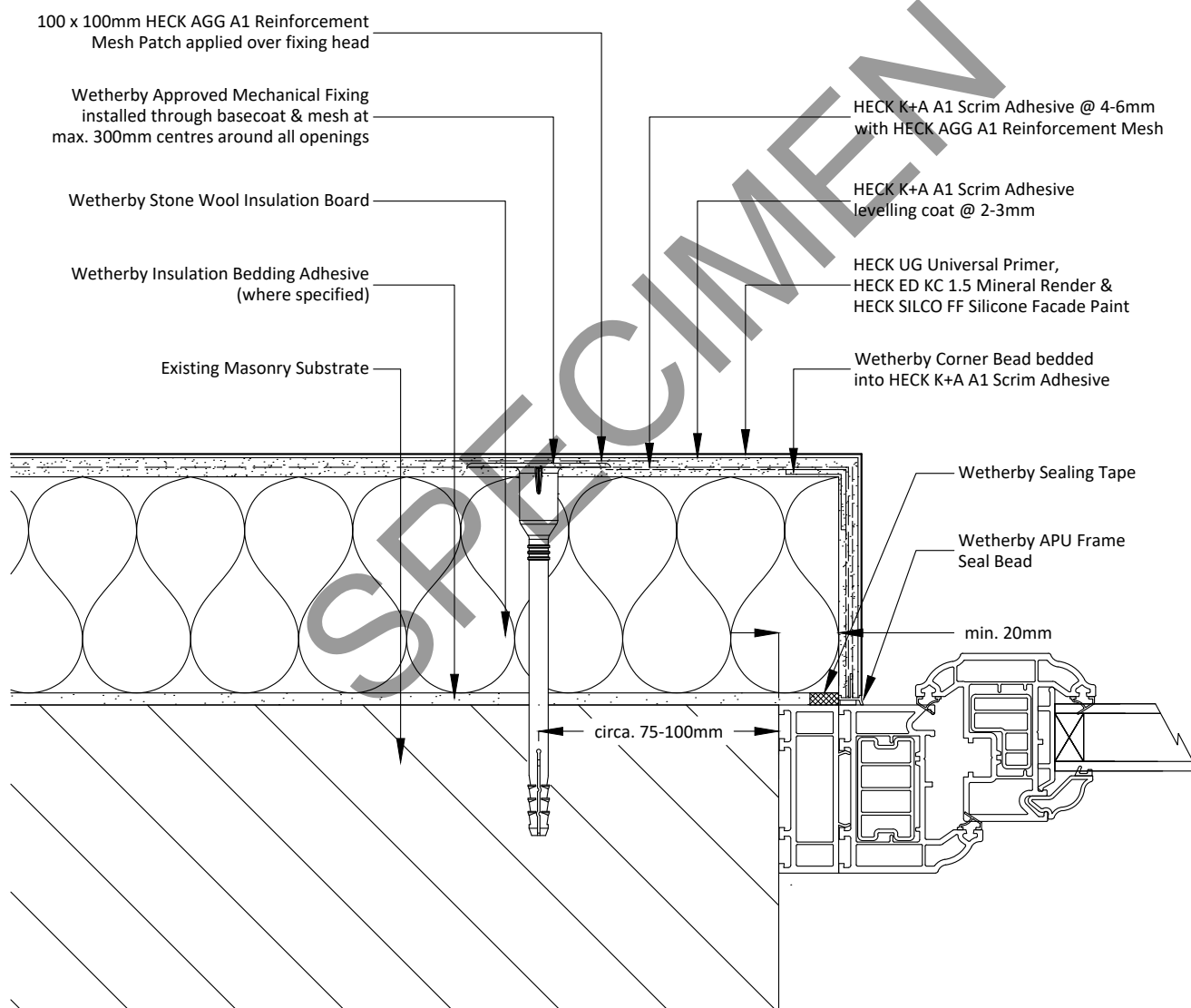
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Notes:

- 1 - Additional fixings to be installed at max. 300mm centres around all openings.
- 2 - Insulation to oversail onto window frame by min. 20mm.
- 3 - Wetherby Approved Silicone Sealant can be used as an alternative to Wetherby APU Frame Seal Bead.
- 4 - Wetherby Sealing Tape must be installed at the junction between the insulation board and window cill.

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Reveal Detail C (Insulated)

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-2003

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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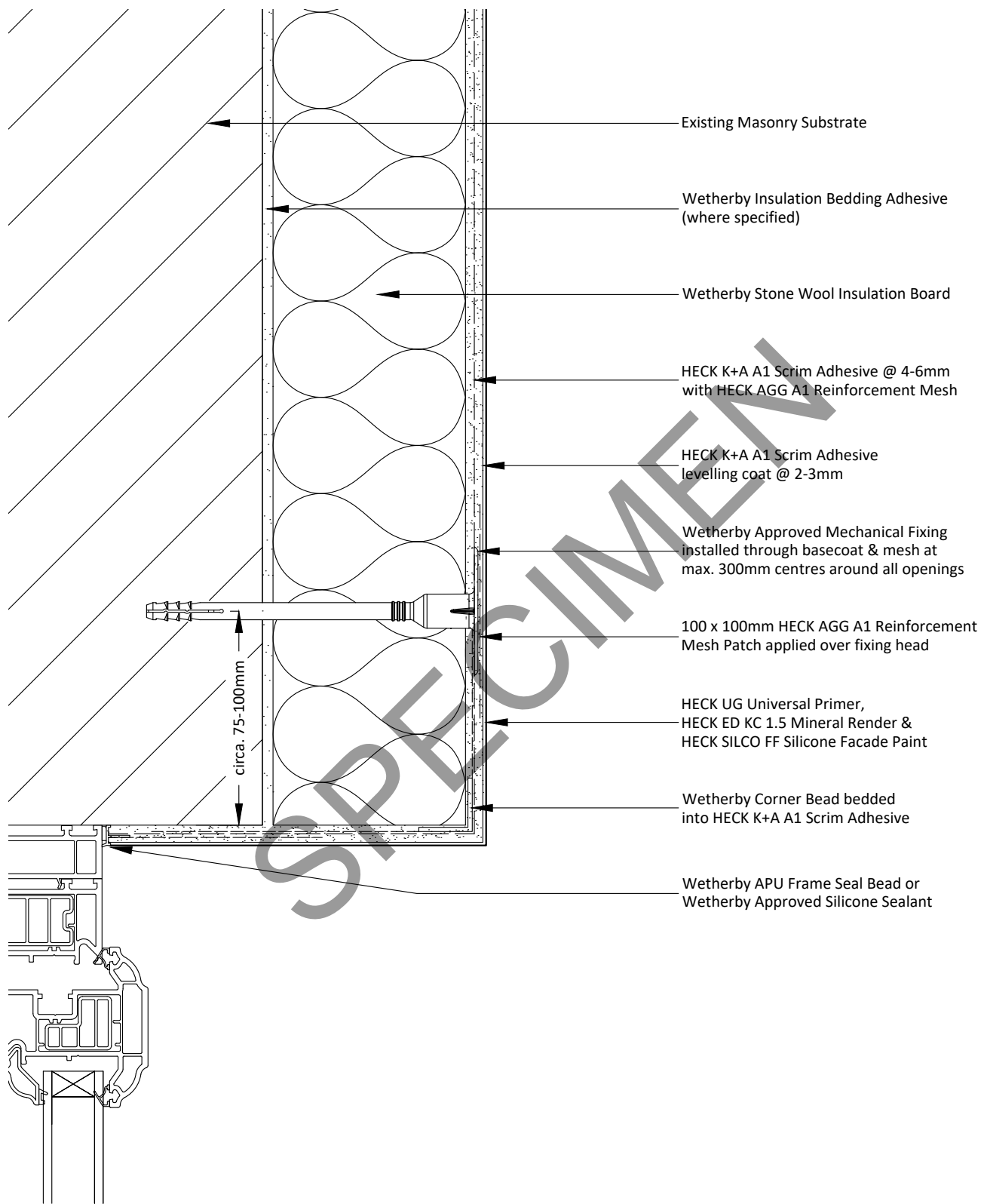
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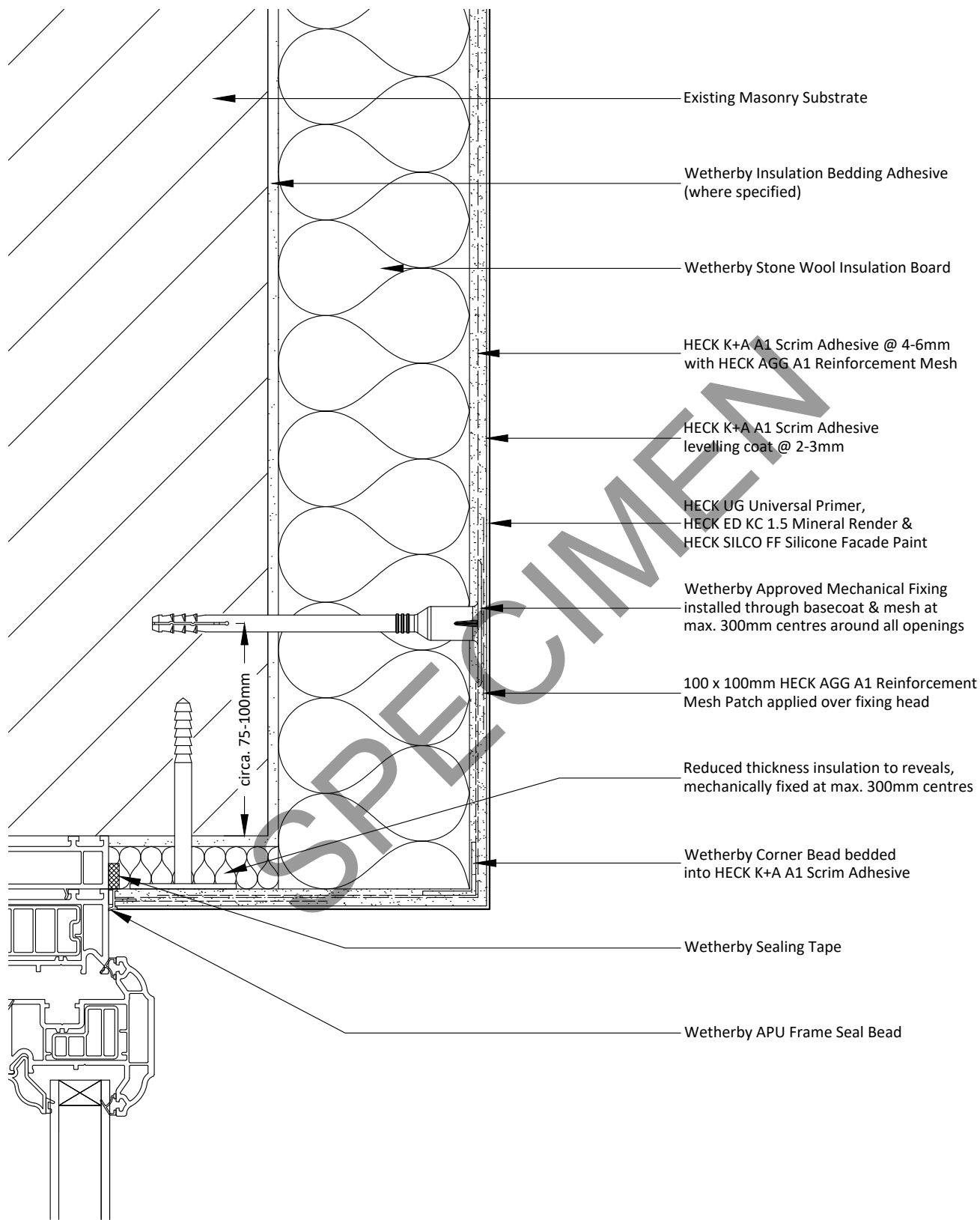


Notes:

- 1 - Additional fixings to be installed at max. 300mm centres around all openings.
- 2 - Detail creates a potential cold bridge. To be assessed and agreed specific to individual property.
- 3 - Detail may not be acceptable on PAS projects due to potential cold bridge.

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Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Head Detail A (Non-Insulated)	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-2004	Drawing Set: WWS-10		

Note: The intent of this drawing is to show the correct application of Wetherby products and systems only. All other building elements are shown for illustrative purposes only and it is not intended to detail the building construction. Detail drawings must be read in conjunction with the Wetherby project specific specification with the specification information taking precedence.



Notes:

- 1 - Additional fixings to be installed at max. 300mm centres around all openings.
- 2 - Wetherby Approved Silicone Sealant can be used as an alternative to Wetherby APU Frame Seal Bead.

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Head Detail B (Insulated)

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-2005

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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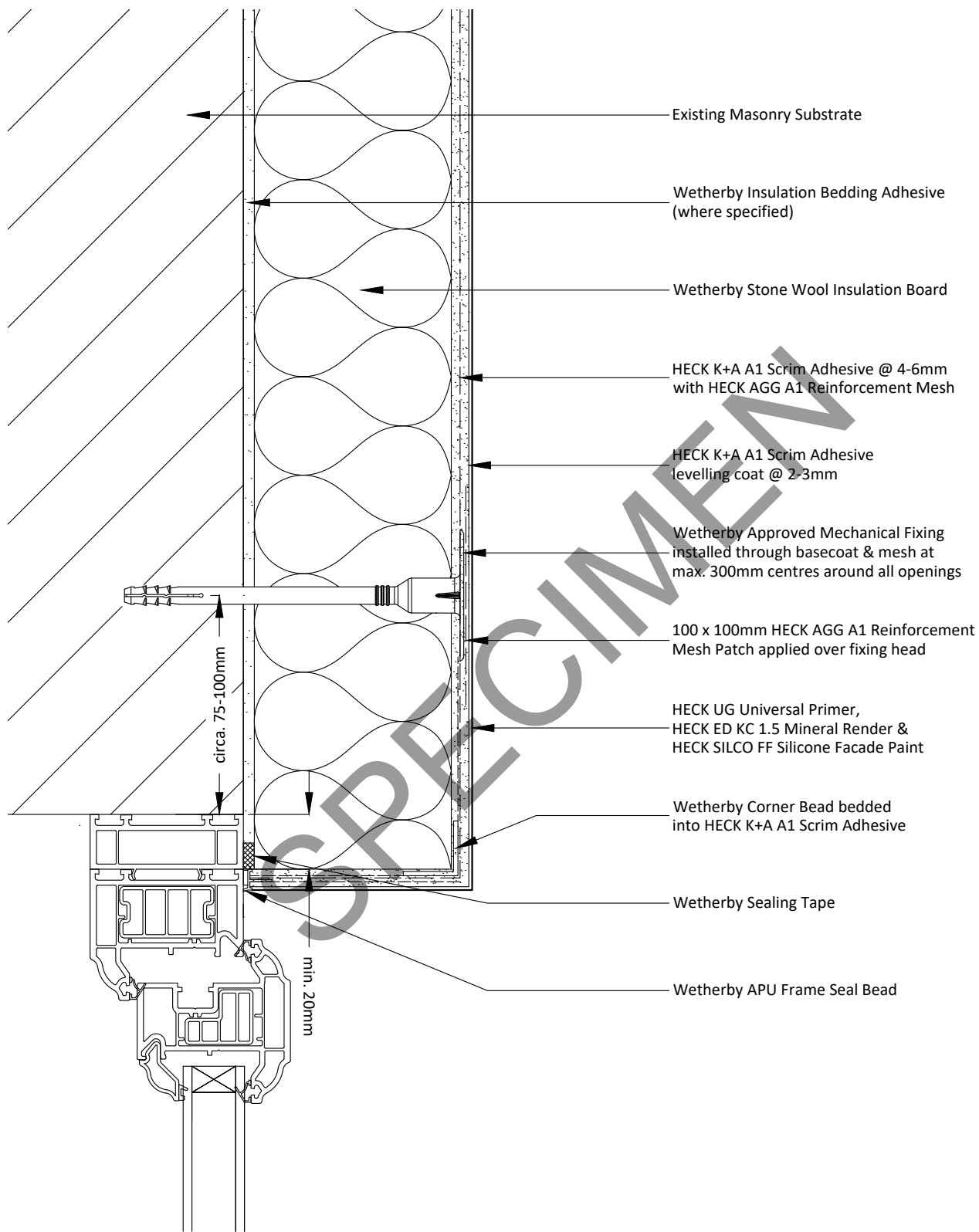
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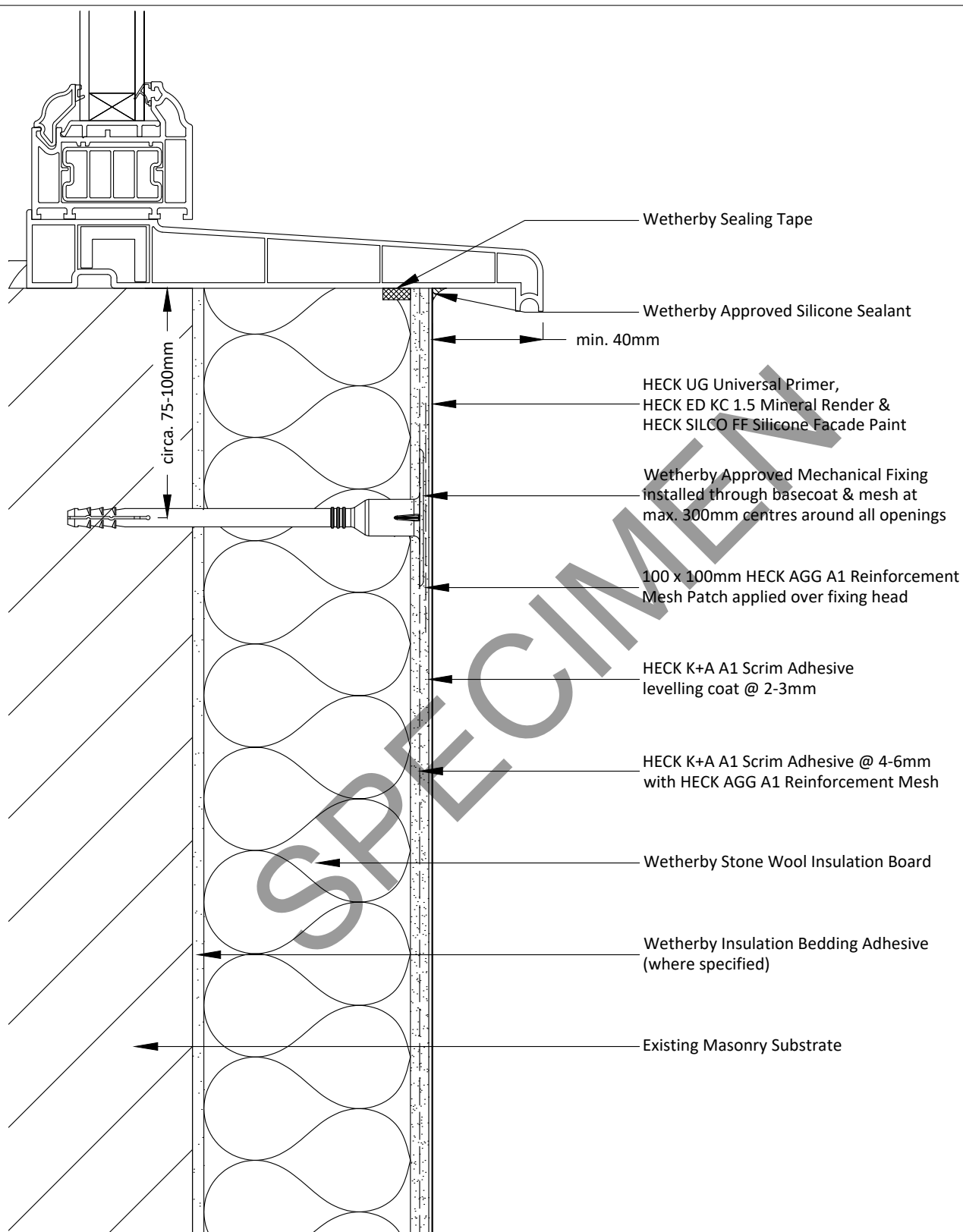


Notes:

- 1 - Additional fixings to be installed at max. 300mm centres around all openings.
- 2 - Insulation to oversail onto window frame by min. 20mm.
- 3 - Wetherby Approved Silicone Sealant can be used as an alternative to Wetherby APU Frame Seal Bead.

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Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Head Detail C (Insulated)	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-2006	Drawing Set: WWS-10		

Note: The intent of this drawing is to show the correct application of Wetherby products and systems only. All other building elements are shown for illustrative purposes only and it is not intended to detail the building construction. Detail drawings must be read in conjunction with the Wetherby project specific specification with the specification information taking precedence.



Notes:

- 1 - Additional fixings to be installed at max. 300mm centres around all openings.
- 2 - Ensure any existing window weep/drainage holes are not blocked, or install new weep/drainage holes.
- 3 - In very severe exposure zones, window cill overhang should be increased to min. 50mm.

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Window Cill Detail

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-2007

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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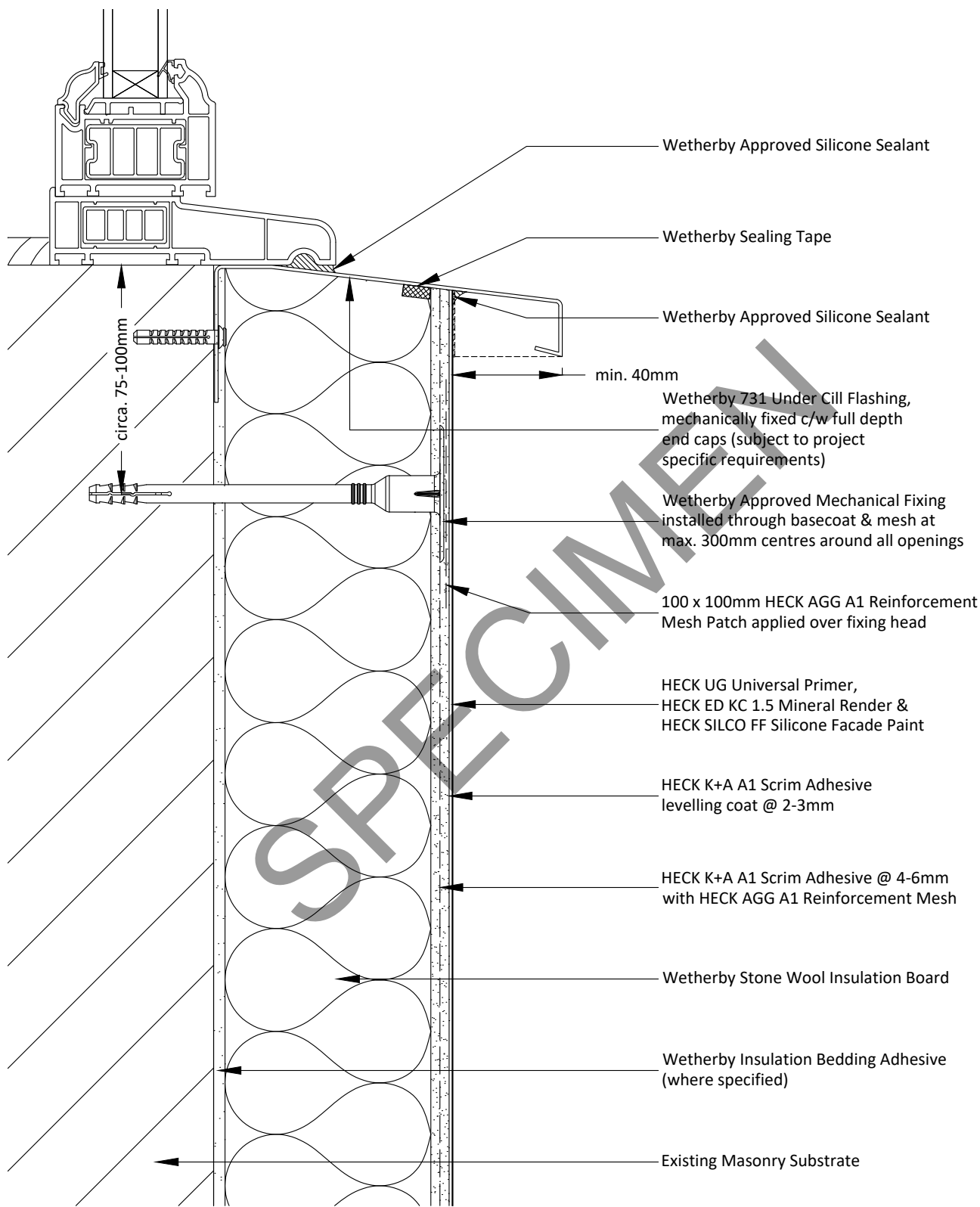
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Notes:

- 1 - Additional fixings to be installed at max. 300mm centres around all openings.
- 2 - Ensure any existing window weep/drainage holes are not blocked, or install new weep/drainage holes.
- 3 - In very severe exposure zones, window cill overhang should be increased to min. 50mm.

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Under Cill Detail

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-2008

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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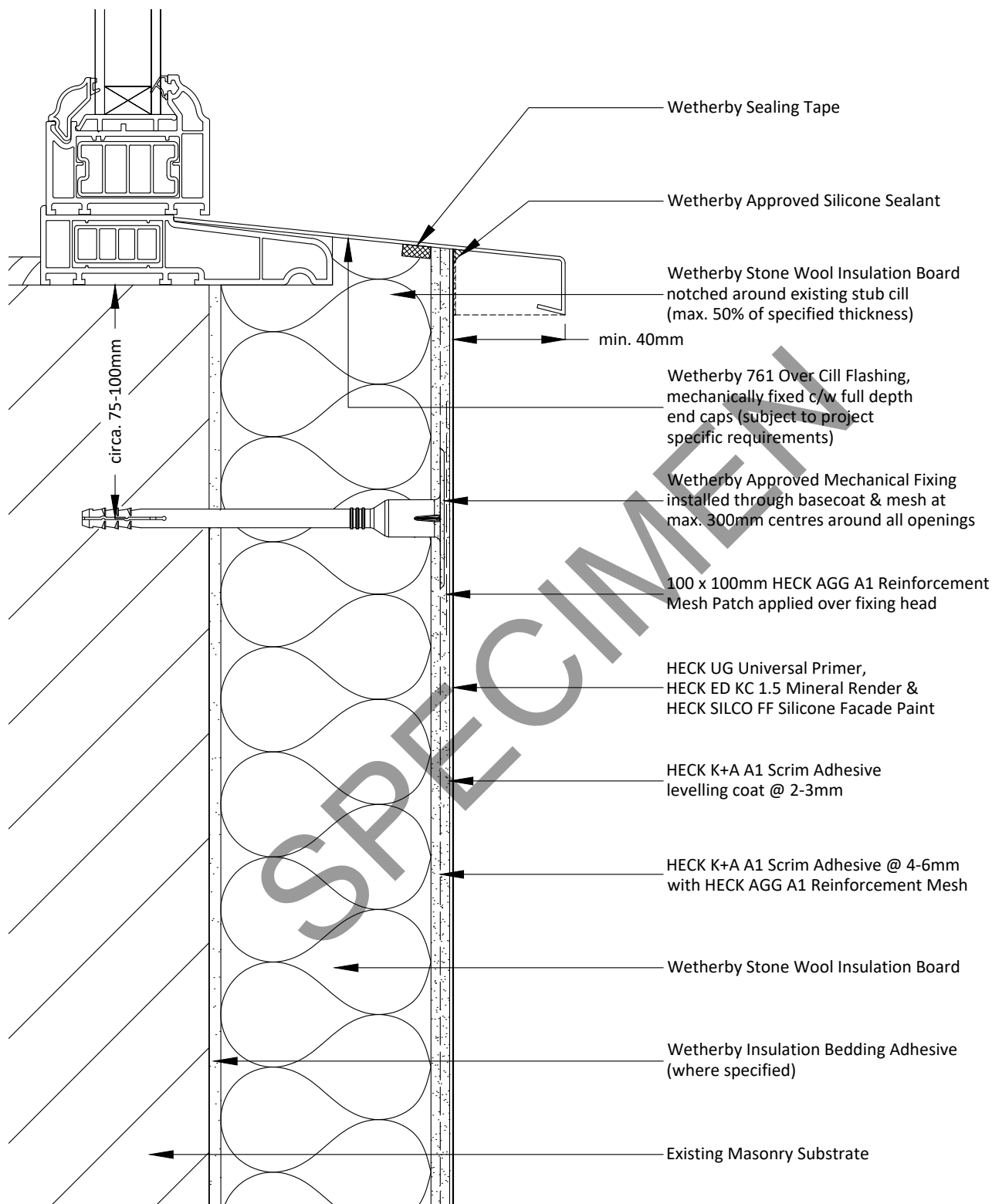
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Notes:

- 1 - Additional fixings to be installed at max. 300mm centres around all openings.
- 2 - Ensure any existing window weep/drainage holes are not blocked, or install new weep/drainage holes.
- 3 - In very severe exposure zones, window cill overhang should be increased to min. 50mm.
- 4 - Minimum 50mm horns required for new over cill flashing.

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Over Cill Detail

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-2009

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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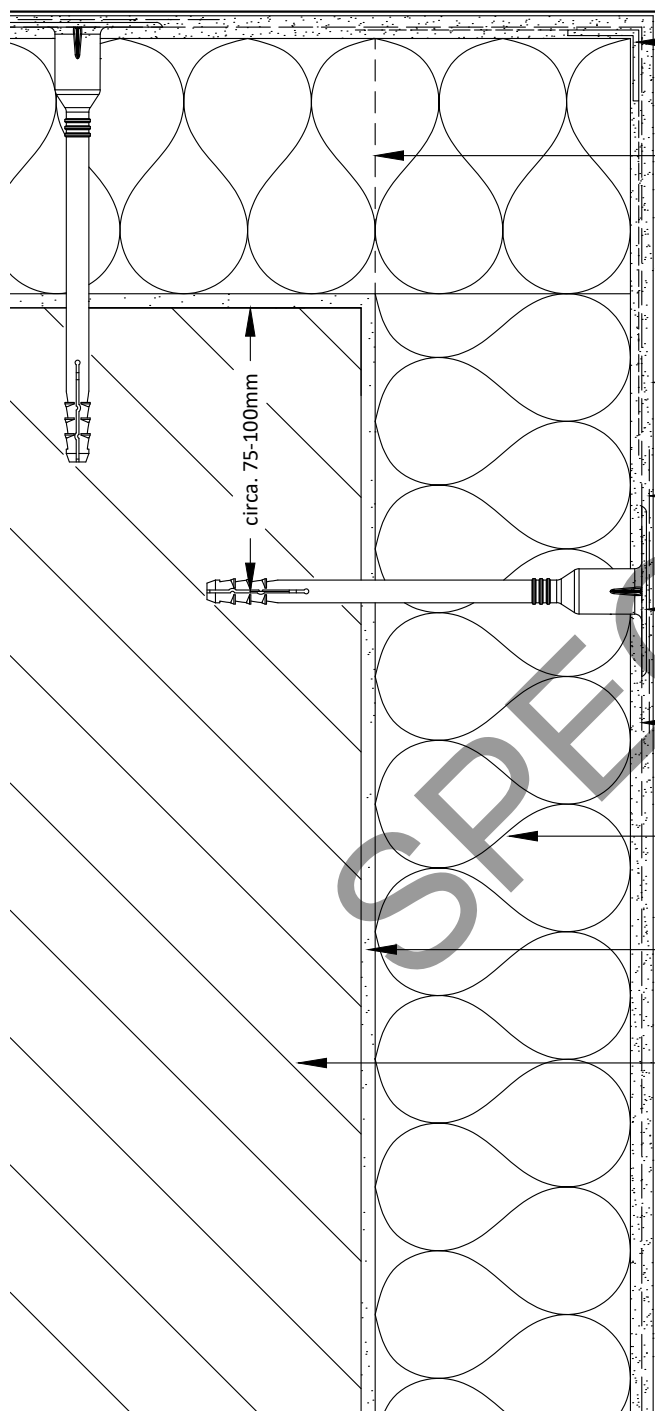
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Notes:

- 1 - Additional fixings to be installed at max. 300mm centres at all external corners.

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

External Corner Detail

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-3000

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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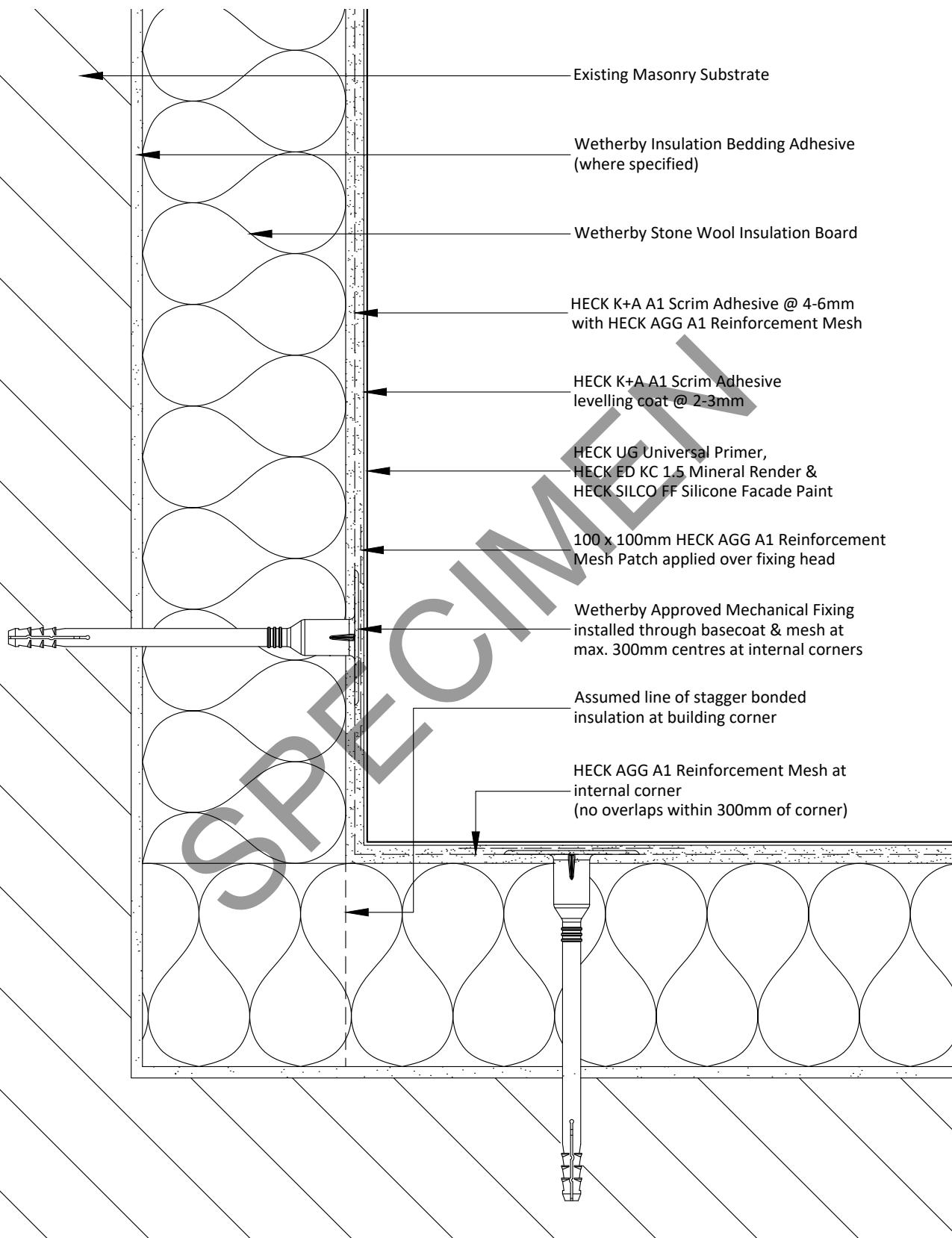
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Notes:

1 - Additional fixings to be installed at max. 300mm centres at all internal corners.

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Internal Corner Detail

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-3001

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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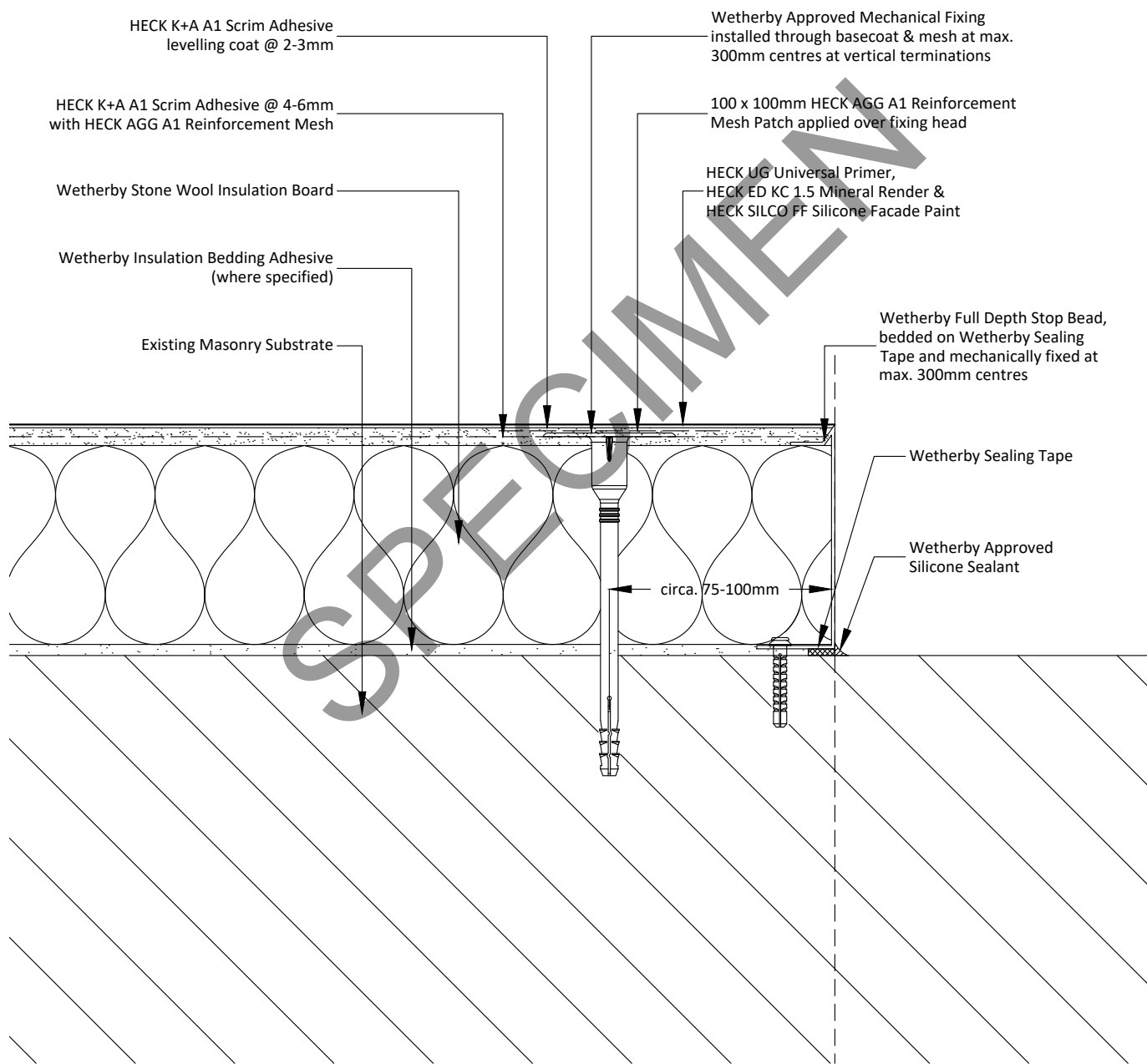
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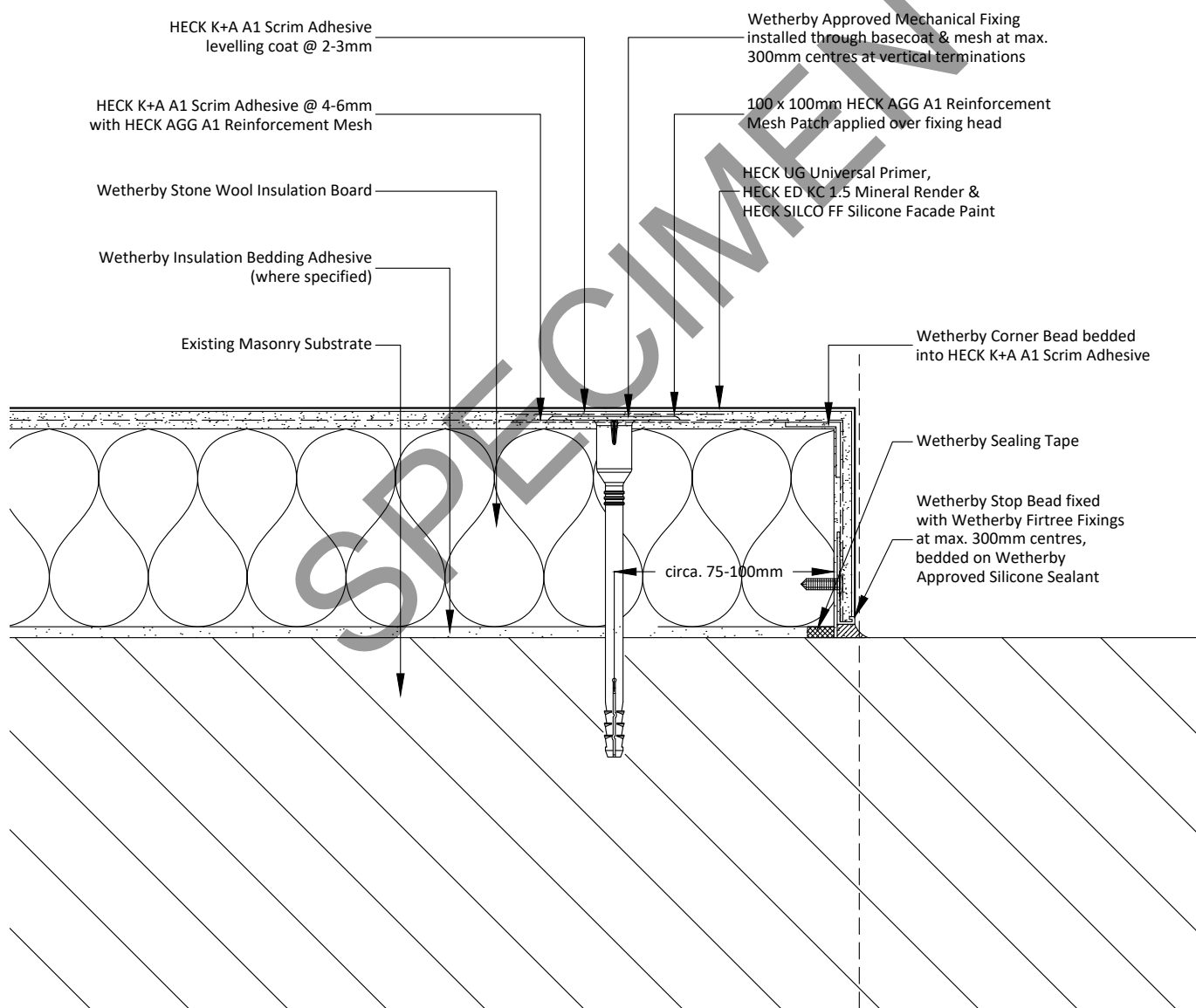


Notes:

- 1 - Additional fixings to be installed at max. 300mm centres at vertical terminations.
- 2 - Detail creates a potential cold bridge. To be assessed and agreed specific to individual property.

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Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Vertical Termination Detail A	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-3002	Drawing Set: WWS-10		

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Notes:

- 1 - Additional fixings to be installed at max. 300mm centres at vertical terminations.
- 2 - Detail creates a potential cold bridge. To be assessed and agreed specific to individual property.

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Vertical Termination Detail B

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-3003

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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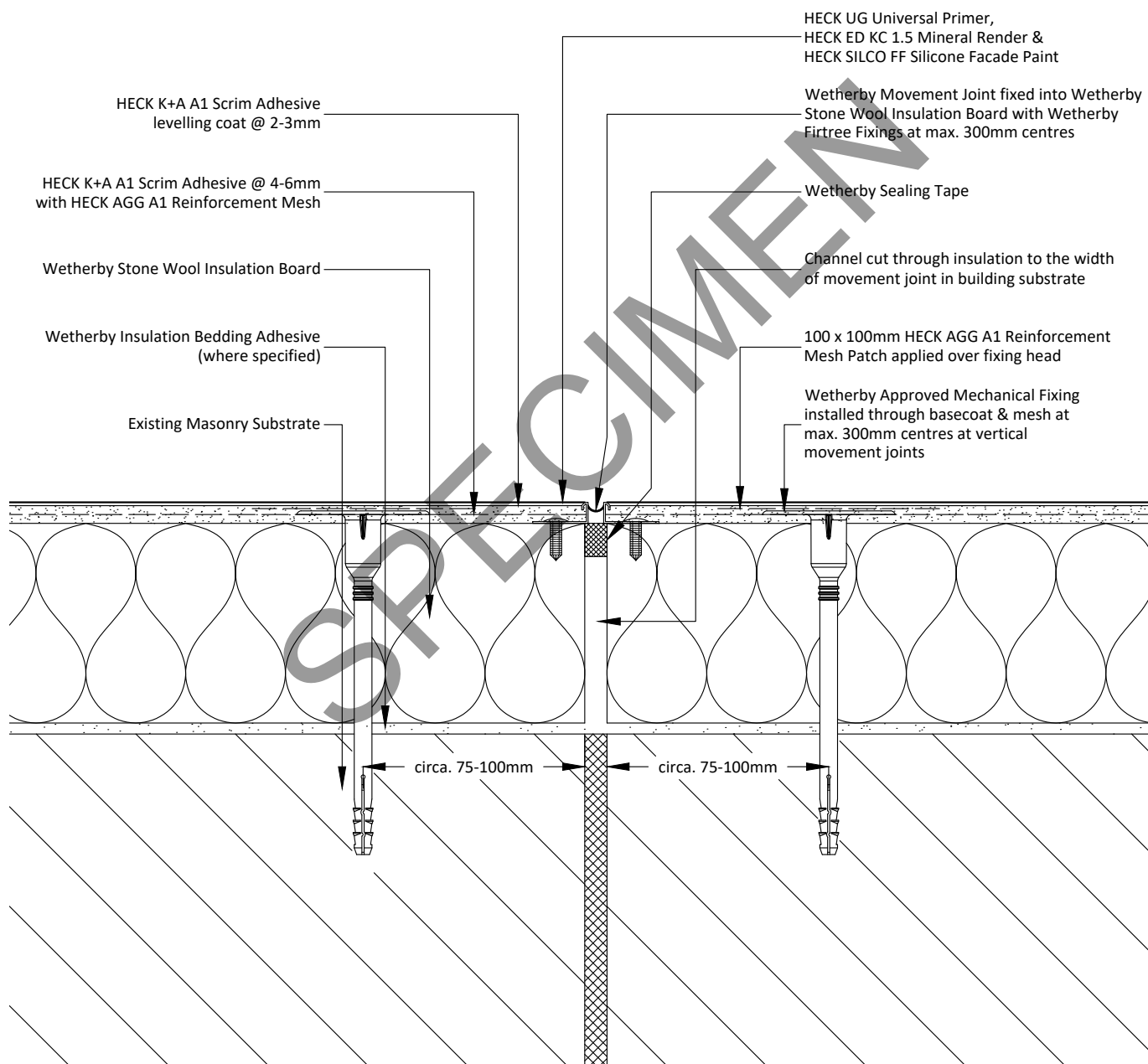
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Notes:

- 1 - All existing structural movement must be replicated in the EWI system.
- 2 - Additional fixings to be installed at max. 300mm centres at vertical movement joints.

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Vertical Movement Joint Detail

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-4000

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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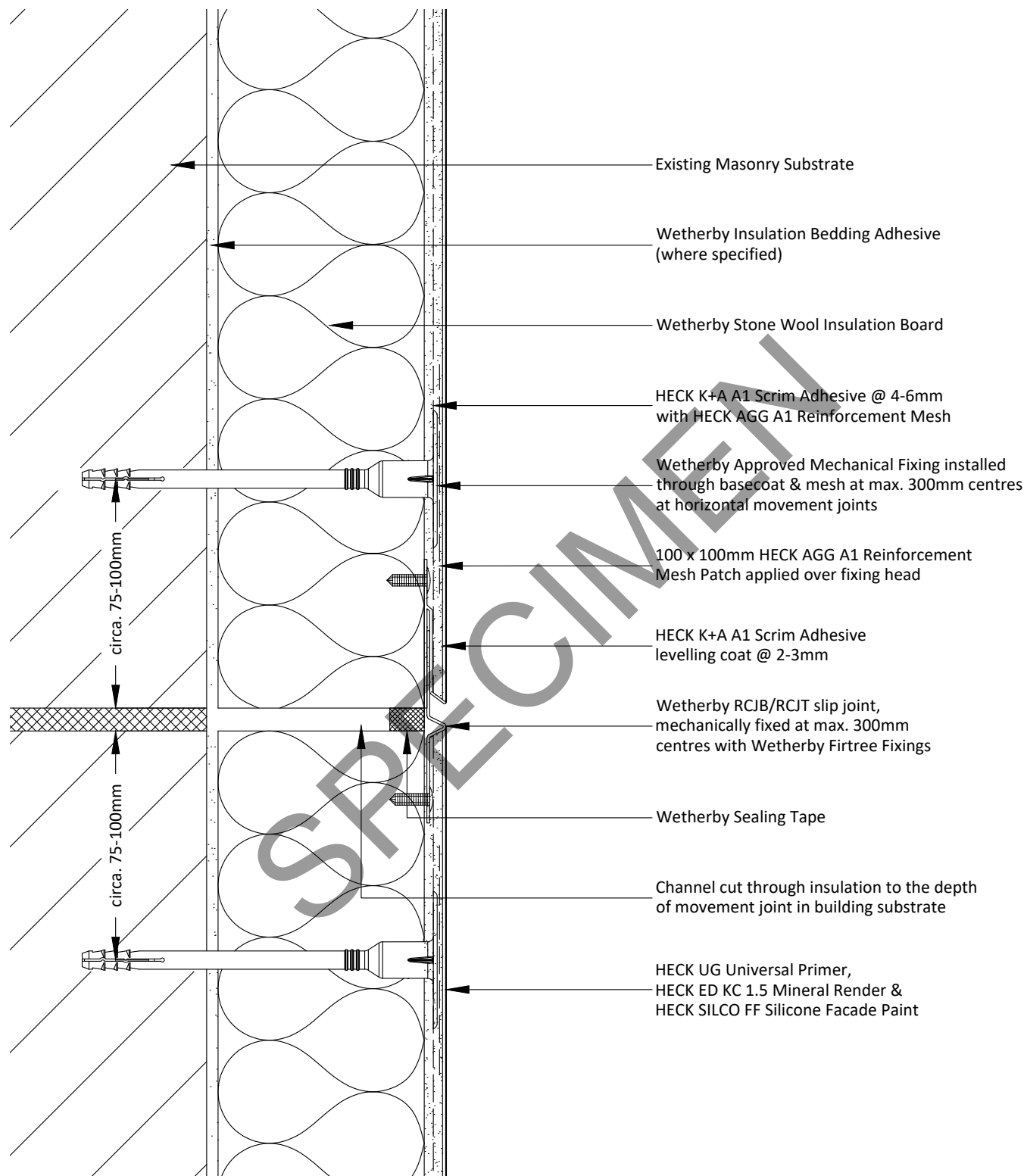
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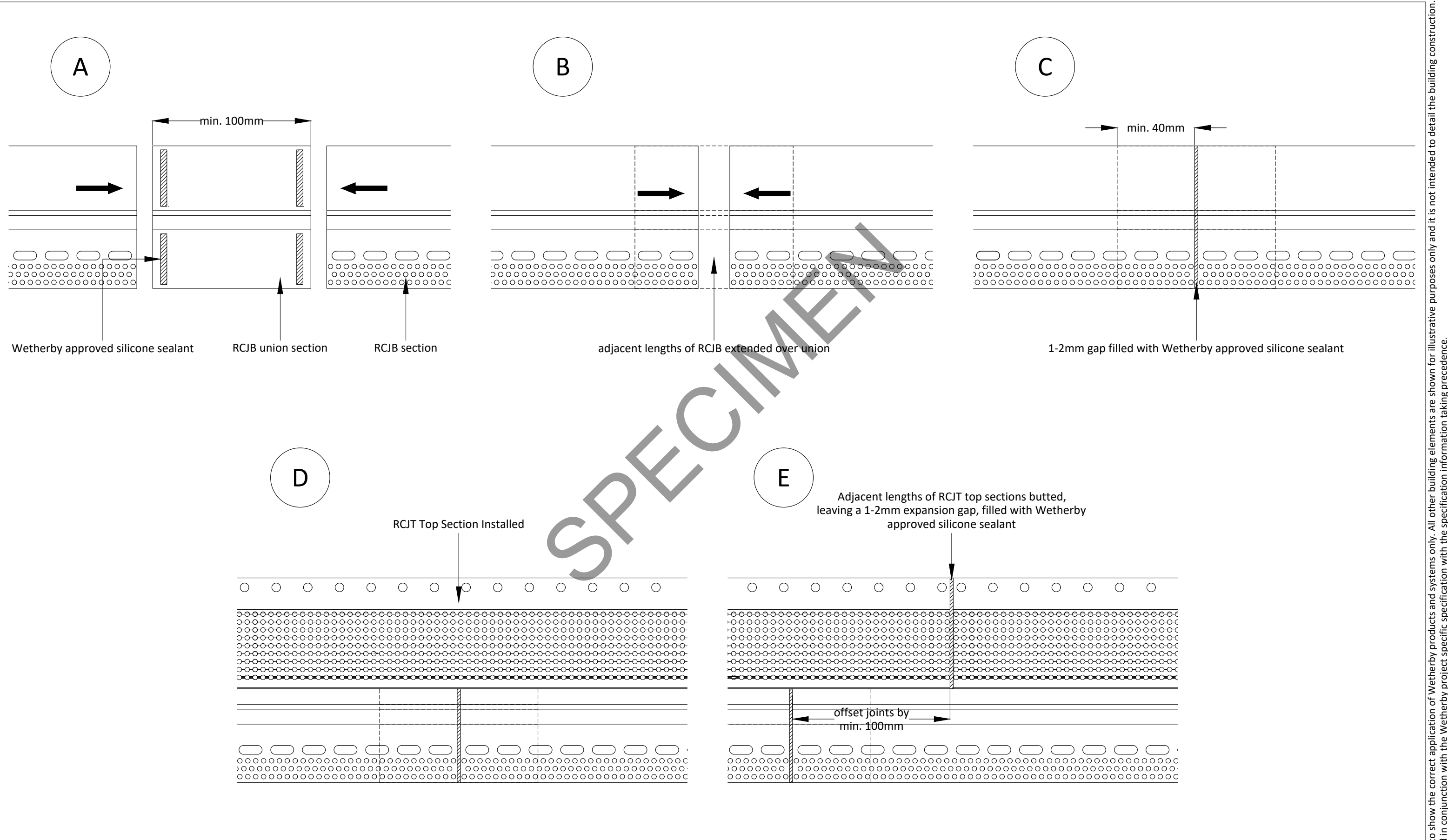


Notes:

- 1 - All existing structural movement must be replicated in the EWI system.
- 2 - Additional fixings to be installed at max. 300mm centres at horizontal movement joints.
- 3 - Min. 100mm wide jointing pieces must to be installed at connections between adjacent lengths of RCJB horizontal movement joint profiles and at connections with any pre-welded internal or external corner profiles.

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Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Horizontal Movement Joint Detail	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-4001	Drawing Set: WWS-10		

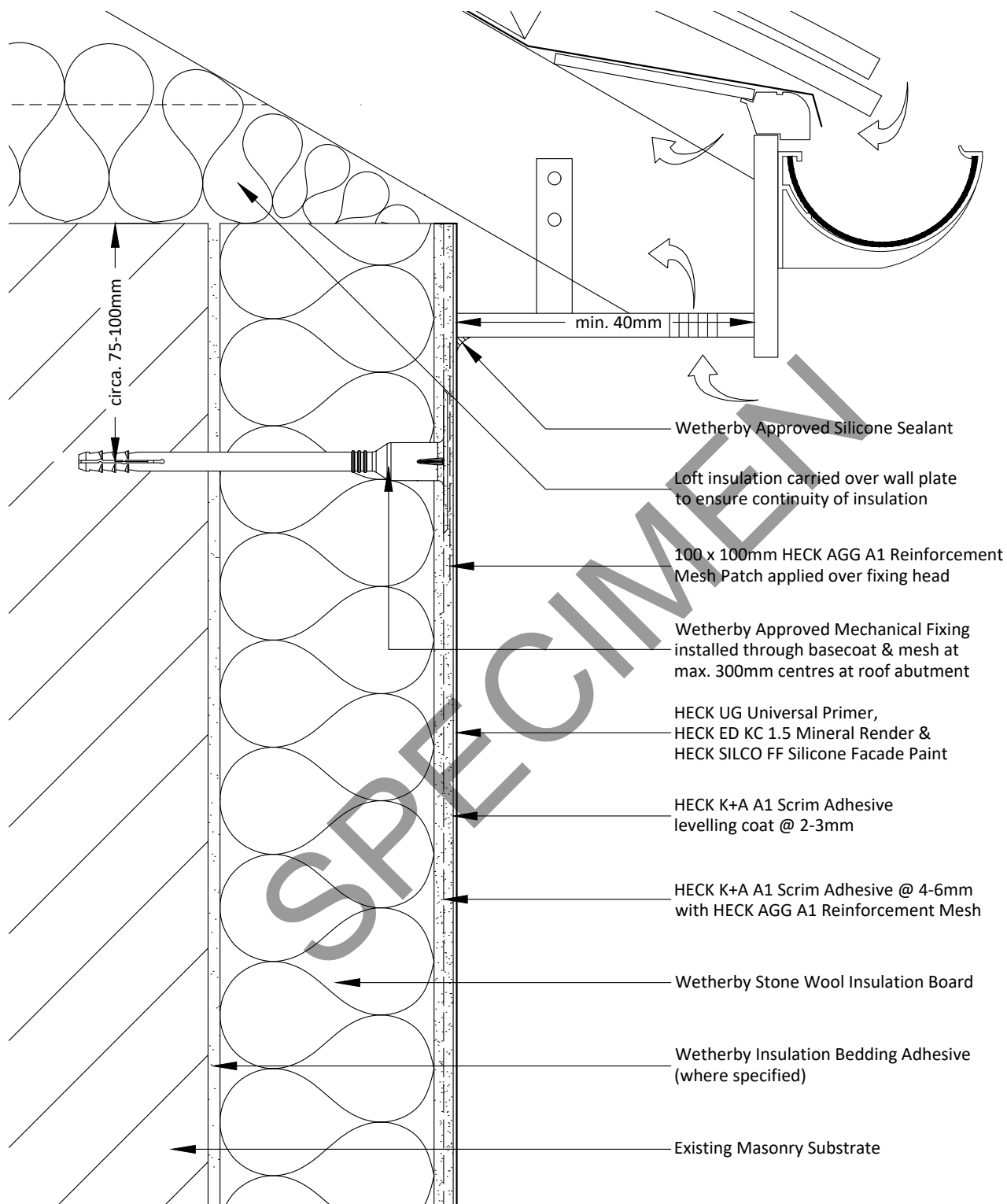
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- Notes:**
- 1 - Min. 100mm wide jointing pieces must be installed at connections between adjacent lengths of RCJB horizontal movement joint profiles and at connections with any pre-welded internal or external corner profiles.
 - 2 - Butt adjacent lengths of RCJT horizontal movement joint profiles, leaving a 1-2mm expansion gap, sealed with Wetherby approved silicone sealant.
 - 3 - Joints in the RCJB profiles must be offset/staggered a minimum of 100mm from joints in the RCJT profiles.

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Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Horizontal Movement Joint - Jointing Piece Detail	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-4002	Drawing Set: WWS-10		

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Notes:

- 1 - Additional fixings to be installed at max. 300mm centres at roof abutment.
- 2 - Loft insulation must be present to reduce cold bridging and to maintain continuity of insulation.
- 3 - In severe/very severe exposure zones, roof overhang should be increased to min. 50mm.
- 4 - Existing ventilation must not be obstructed or must be re-positioned.
(new soffit to have sufficient ventilation or fascia ventilation)

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Eaves Detail A

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-5000

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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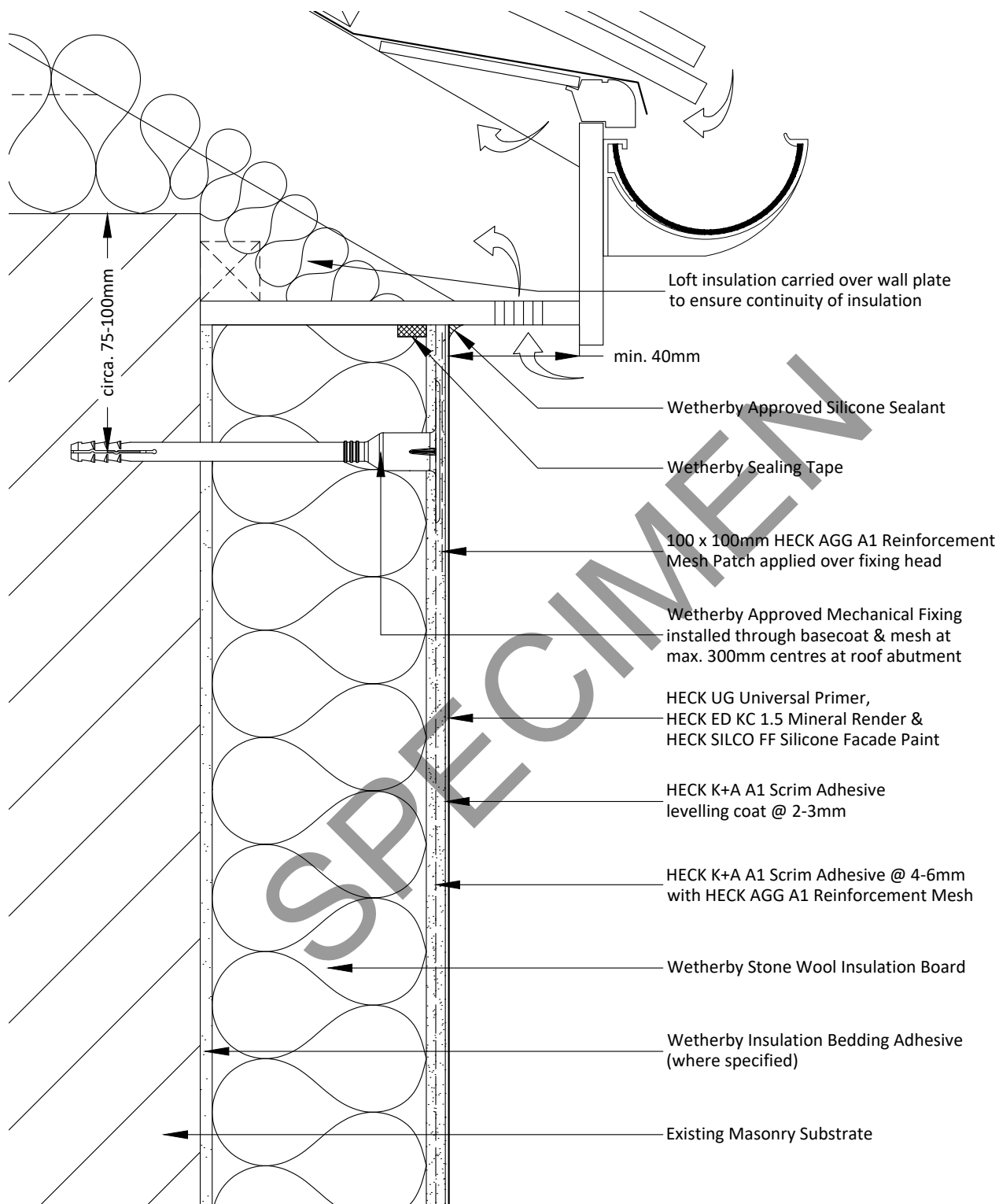
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Notes:

- 1 - Additional fixings to be installed at max. 300mm centres at roof abutment.
- 2 - Loft insulation must be present to reduce cold bridging and to maintain continuity of insulation.
- 3 - In severe/very severe exposure zones, roof overhang should be increased to min. 50mm.
- 4 - Existing ventilation must not be obstructed or must be re-positioned.
(new soffit to have sufficient ventilation or fascia ventilation)

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Eaves Detail B

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-5001

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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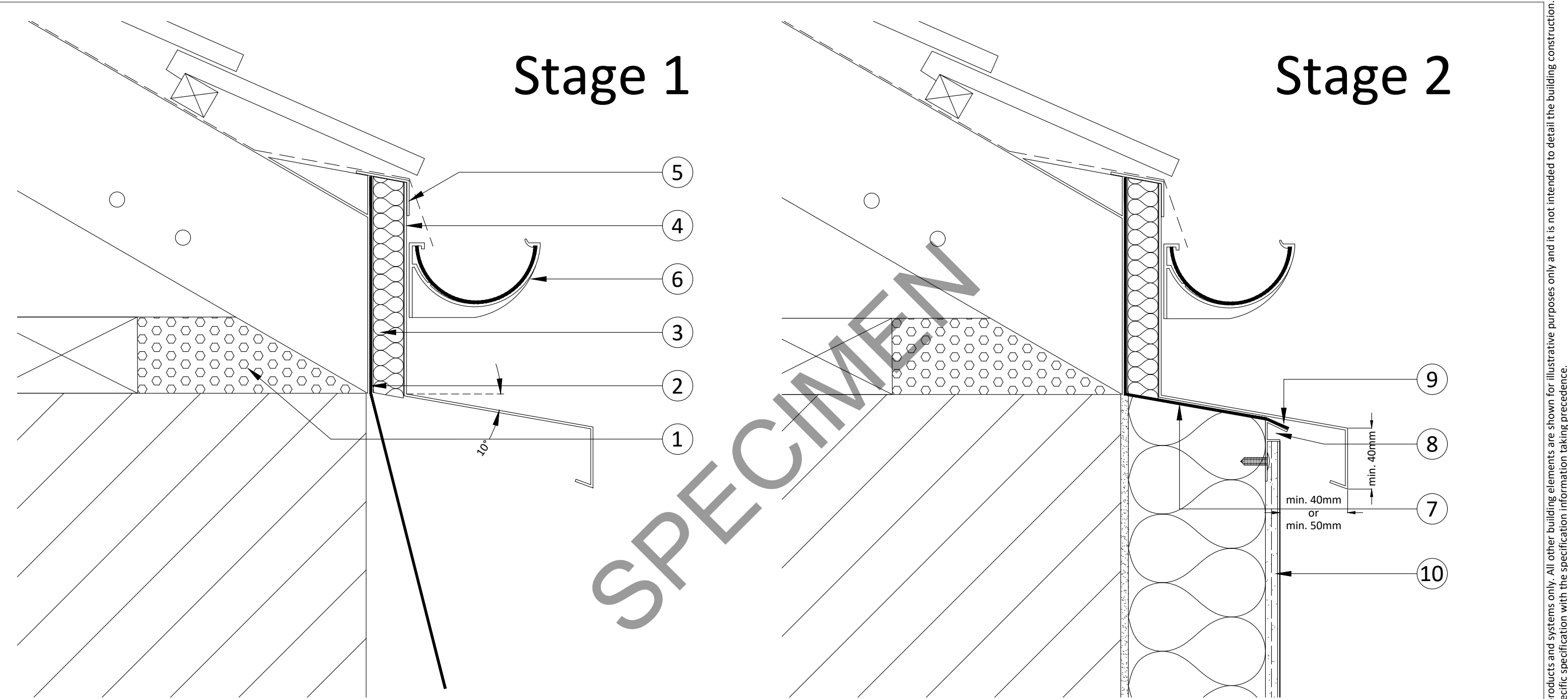
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- 1) Existing fascia and gutter removed, with additional insulation packed between rafter feet.
- 2) Waterproof membrane (with taped joints) fixed to the substrate.
- 3) Thermal insulation, providing min. thermal resistance of 0.6 m2K/W.
- 4) 801 flashing (with min. 10° fall).
- 5) Fascia Angle Flashing dressed under roof membrane.
- 6) Gutter re-fixed through insulated flashing back to substrate and roofing membrane dressed into gutter.

- 7) EWI insulation board with chamfered top edge offered up to 801 flashing and fixed in place.
- 8) Wetherby MSB Stop Bead to terminate render and seal waterproof membrane against. Membrane must be fully sealed against the MSB (use a suitable adhesive if required).
- 9) No seal between underside of 801 flashing and top of membrane to maintain water egress pathway.
- 10) Wetherby Render System applied as per project specification.

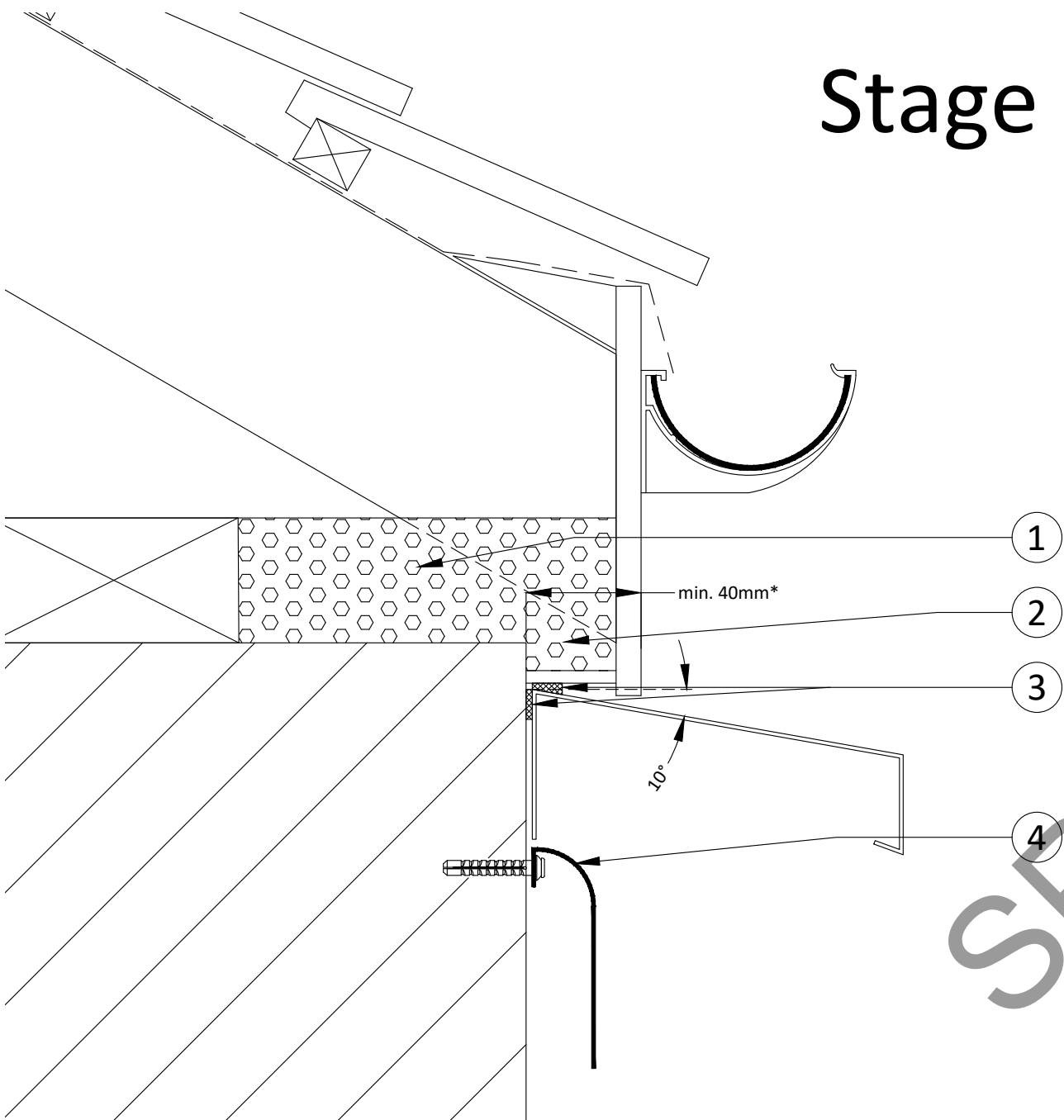
Roofline Closure System - Eaves Detail A1

- Notes:**
- 1 - Existing ventilation must not be obstructed or must be re-positioned.
 - 2 - 801 flashing must provide a min. 40mm drip edge from the face of the finished render.
 - 3 - In severe/very severe exposure zones, drip edge should be increased to min. 50mm.
 - 4 - All joints in the 801 flashing must incorporate jointing pieces, extending min. 40mm on either side of the joint.
 - 5 - All joints in the 801 flashing must be offset by min. 100mm from joints in the waterproof membrane.
 - 6 - End caps must be used where the 801 flashing terminates.
 - 7 - Alternative solutions incorporating a secondary metal flashing in lieu of the waterproof membrane are available on request, contact Wetherby Technical Department for further guidance.

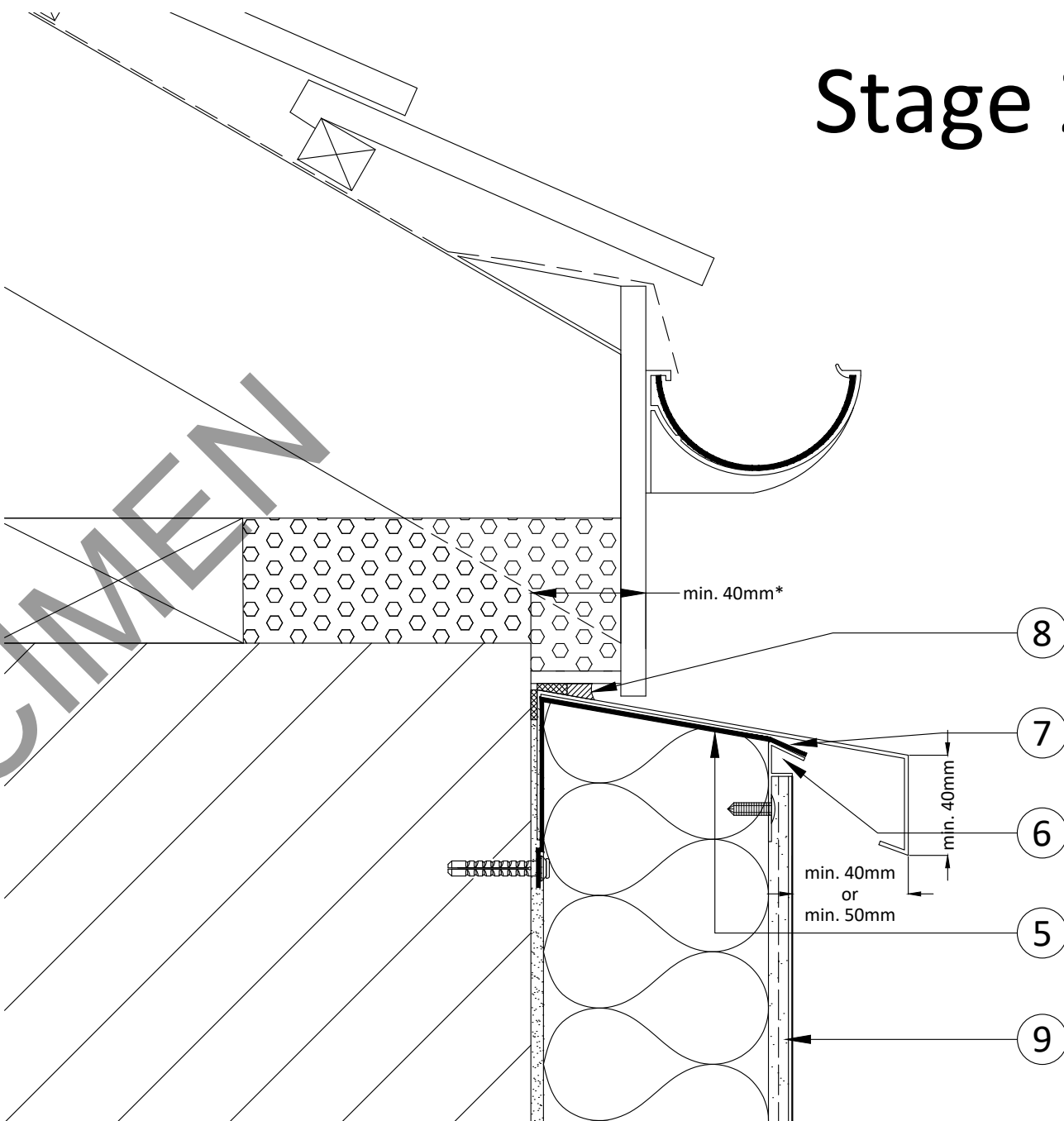
Project Name:	Drawn by: N.K	Wetherby Wall Systems Ltd	WETHERBY Wall Systems Part of ROCKWOOL Group 1 Kid Glove Road, Golborne, WA3 3GS Tel: 01942 717100 Fax: 01942 717101 Web: www.wall-systems.co.uk E-mail: technical@wall-systems.co.uk © WWS-LTD 1998-2025. All rights reserved
Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Eaves Detail A1 - Insulated Fascia Profile M	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-5002	Drawing Set: WWS-10		

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Stage 1



Stage 2



- 1) Existing fascia detail checked to ensure existing insulation present between rafter feet.
- * (In severe/very severe exposure zones, minimum existing roof overhang must be 50mm)
- 2) Insulation must be present within soffit to reduce cold bridging. Existing ventilation must not be obstructed or must be re-positioned.
- 3) 771 flashing (with min 10° fall), fully compressing Wetherby Sealing Tape at the top and rear of the flashing.
- 4) Waterproof membrane (with taped joints) fixed to substrate below 771 flashing.

- 5) EWI insulation board with chamfered top edge offered up to 771 flashing and fixed in place.
- 6) Wetherby MSB Stop Bead to terminate render and seal waterproof membrane against. Membrane must be fully sealed against the MSB (use a suitable adhesive if required).
- 7) No seal between underside of 771 flashing and top of membrane to maintain water egress pathway.
- 8) Wetherby Approved Silicone Sealant applied as per project specification.
- 9) Wetherby Render System applied as per project specification.

Roofline Closure System - Eaves Detail A2

- Notes:**
- 1 - Existing ventilation must not be obstructed or must be re-positioned.
 - 2 - 771 flashing must provide a min. 40mm drip edge from the face of the finished render.
 - 3 - In severe/very severe exposure zones, drip edge should be increased to min. 50mm.
 - 4 - All joints in the 771 flashing must incorporate jointing pieces, extending min. 40mm on either side of the joint.
 - 5 - All joints in the 771 flashing must be offset by min. 100mm from joints in the waterproof membrane.
 - 6 - End caps must be used where the 771 flashing terminates.
 - 7 - Cold bridging must be assessed ensuring minimum thermal resistance of 0.6 m2K/W.
 - 8 - Alternative solutions incorporating a secondary metal flashing in lieu of the waterproof membrane are available on request, contact Wetherby Technical Department for further guidance.

Project Name:	Drawn by: N.K
Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R
Drawing Title:	Revision: -
Eaves Detail A2 - Eaves Profile M (overhang)	Scale: NTS
Drawing No:	Date: 28.04.2026
WWS-EWI-M-DF-SW-FTM-MIN-5003	Drawing Set: WWS-10

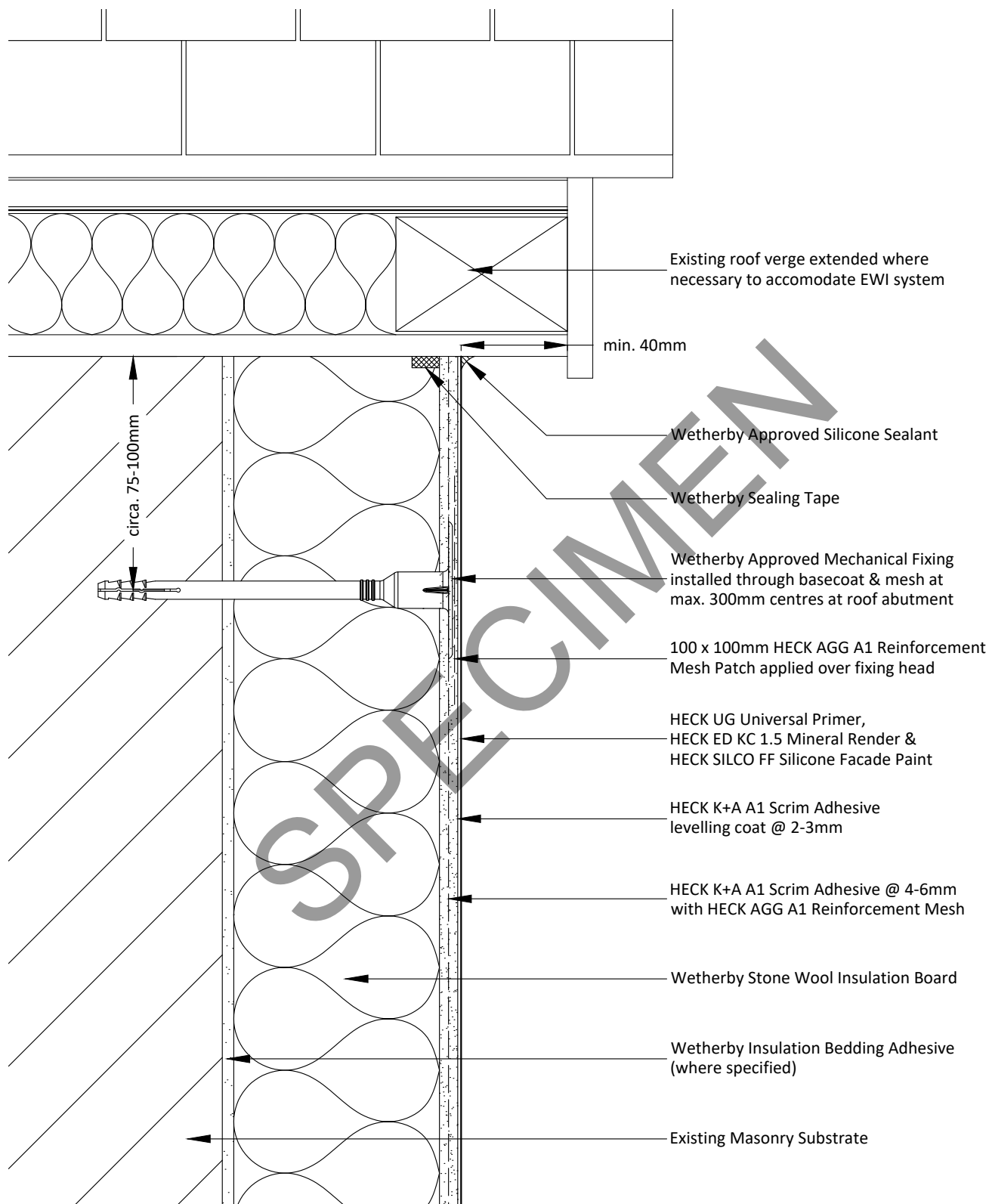
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Notes:

- 1 - Additional fixings to be installed at max. 300mm centres at roof abutment.
- 2 - Loft insulation must be present to reduce cold bridging and to maintain continuity of insulation.
- 3 - In severe/very severe exposure zones, roof overhang should be increased to min. 50mm.

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Extended Verge Detail

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-5004

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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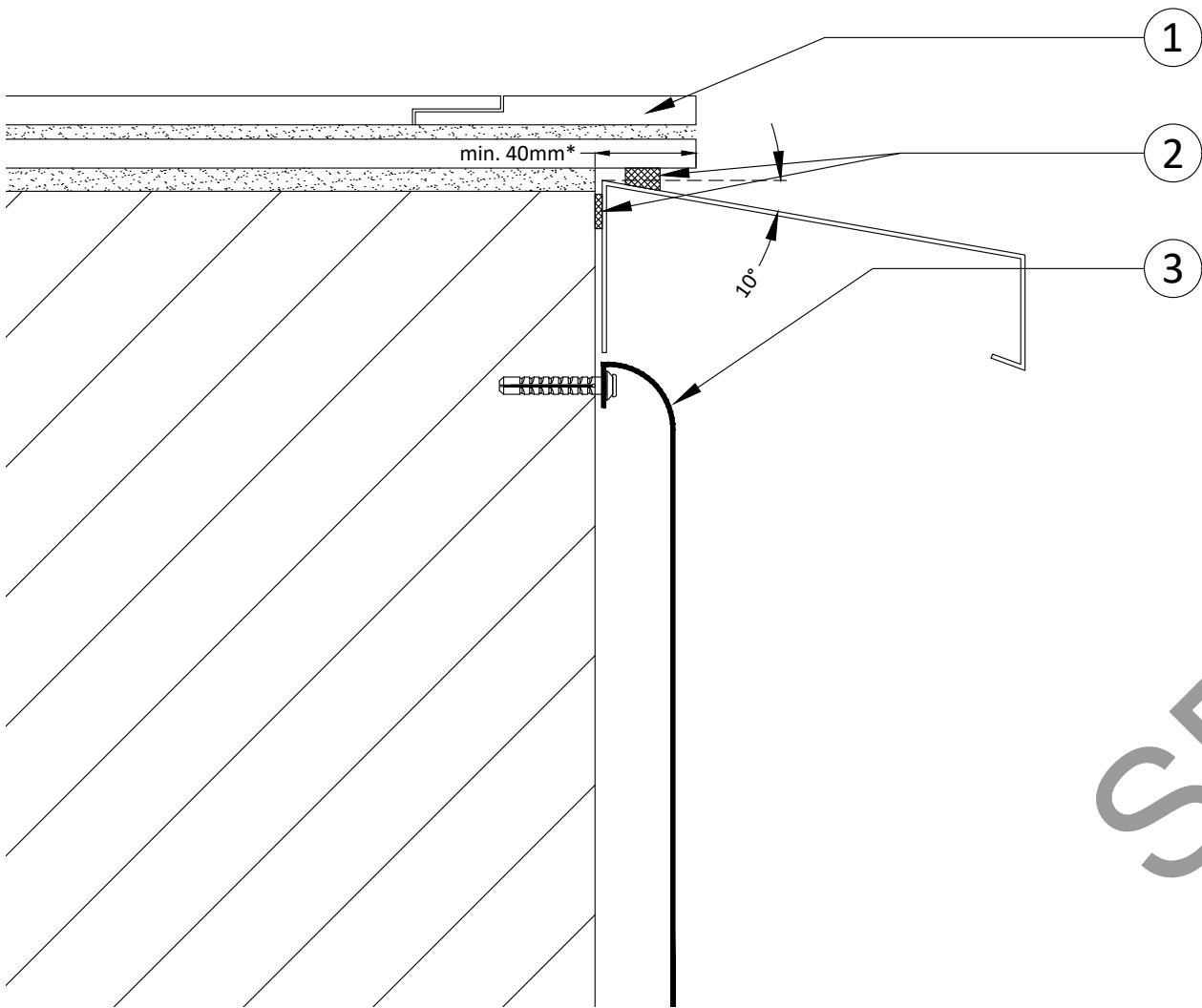
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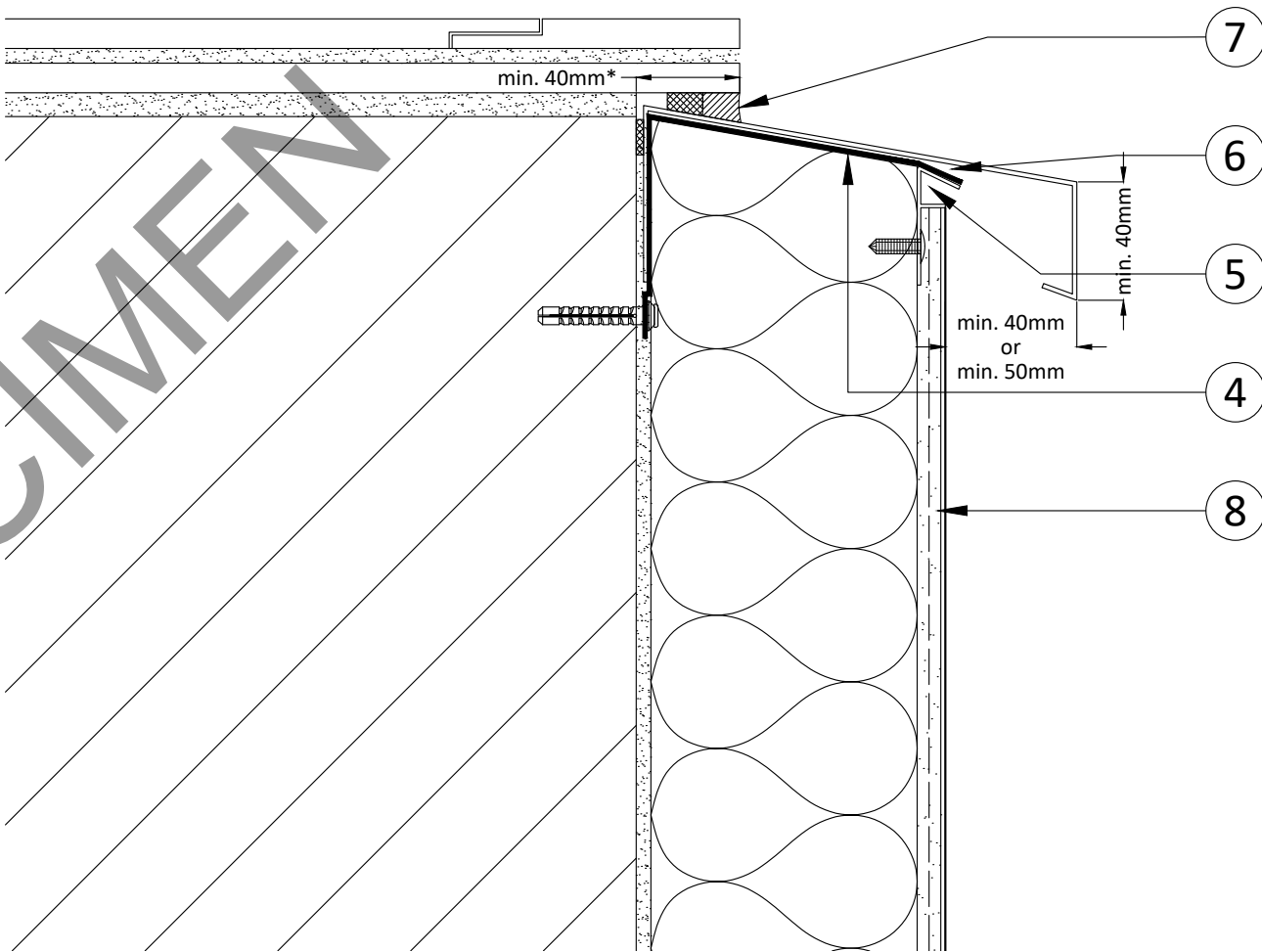
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Stage 1



Stage 2



- 1) Existing overhang checked for suitability (min. 40mm) (existing verge must be solid & watertight).
- * (In severe/very severe exposure zones, minimum existing roof overhang must be 50mm)
- 2) 771 telescopic flashing with min. 10° fall, fully compressing Wetherby Sealing Tape at the top and rear of the flashing.
- 3) Waterproof membrane (with taped joints) fixed to substrate below 771 flashing.

- 4) EWI insulation board with chamfered top edge offered up to 771 flashing and fixed in place.
- 5) Wetherby MSB Stop Bead to terminate render and seal waterproof membrane against. Membrane must be fully sealed against the MSB (use a suitable adhesive if required).
- 6) No seal between underside of 771 flashing and top of membrane to maintain water egress pathway.
- 7) Wetherby Approved Silicone Sealant applied as per project specification.
- 8) Wetherby Render System applied as per project specification.

Roofline Closure System - Verge Detail A3

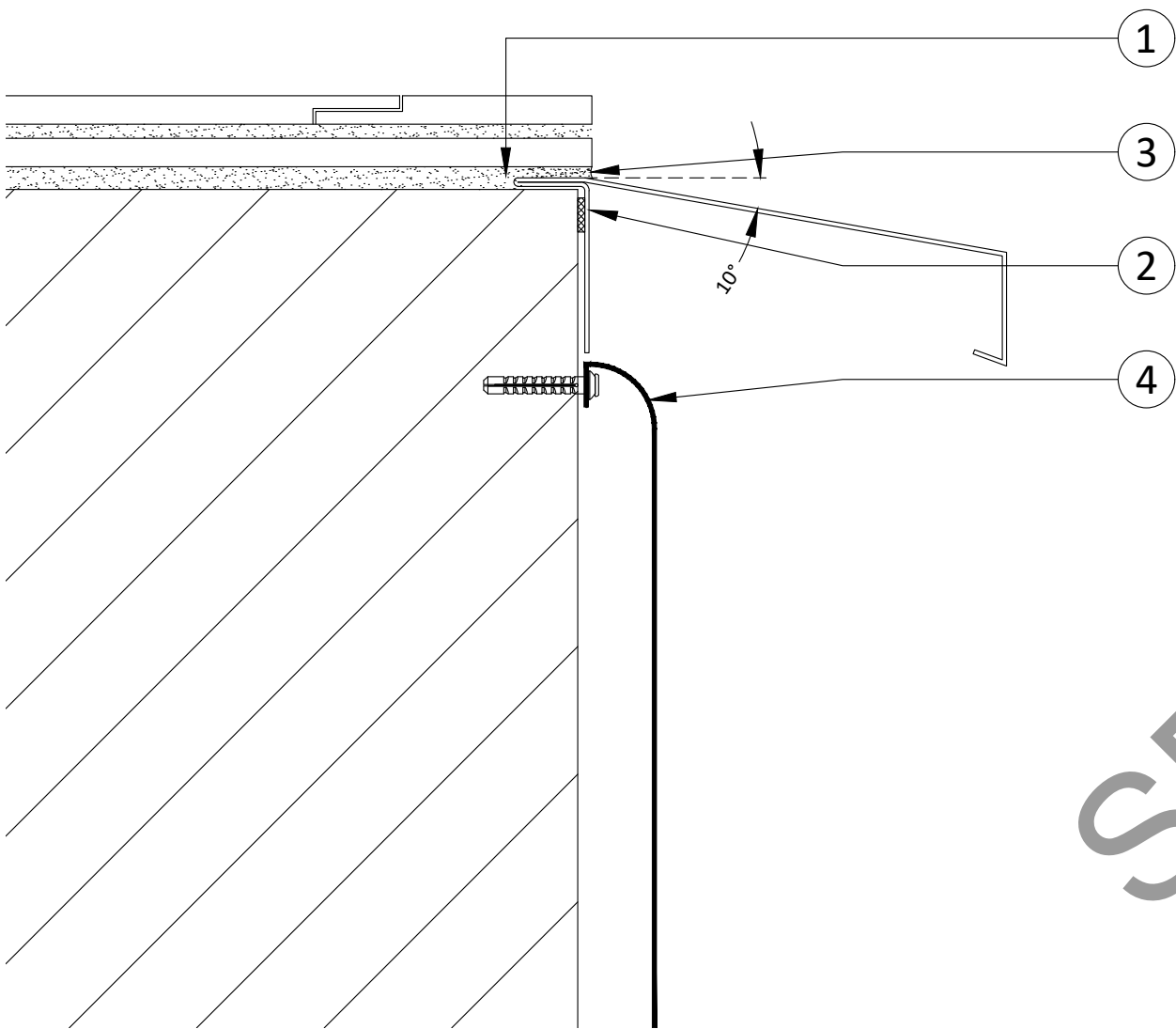
Notes:

- 1 - 771 telescopic flashing must provide a min. 40mm drip edge from the face of the finished render.
- 2 - In severe/very severe exposure zones, drip edge should be increased to min. 50mm.
- 3 - All joints in the 771 telescopic flashing must incorporate jointing pieces, extending min. 40mm on either side of the joint.
- 4 - All joints in the 771 telescopic flashing must be offset by min. 100mm from joints in the waterproof membrane.
- 5 - End caps must be used where the 771 telescopic flashing terminates.
- 6 - Alternative solutions incorporating a secondary metal flashing in lieu of the waterproof membrane are available on request, contact Wetherby Technical Department for further guidance.

Project Name:	Drawn by: N.K	Wetherby Wall Systems Ltd	WETHERBY Wall Systems Part of ROCKWOOL Group 1 Kid Glove Road, Golborne, WA3 3GS Tel: 01942 717100 Fax: 01942 717101 Web: www.wall-systems.co.uk E-mail: technical@wall-systems.co.uk © WWS-LTD 1998-2025. All rights reserved
Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Verge Detail A3 - Telescopic Profile M (overhang)	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-5005	Drawing Set: WWS-10		

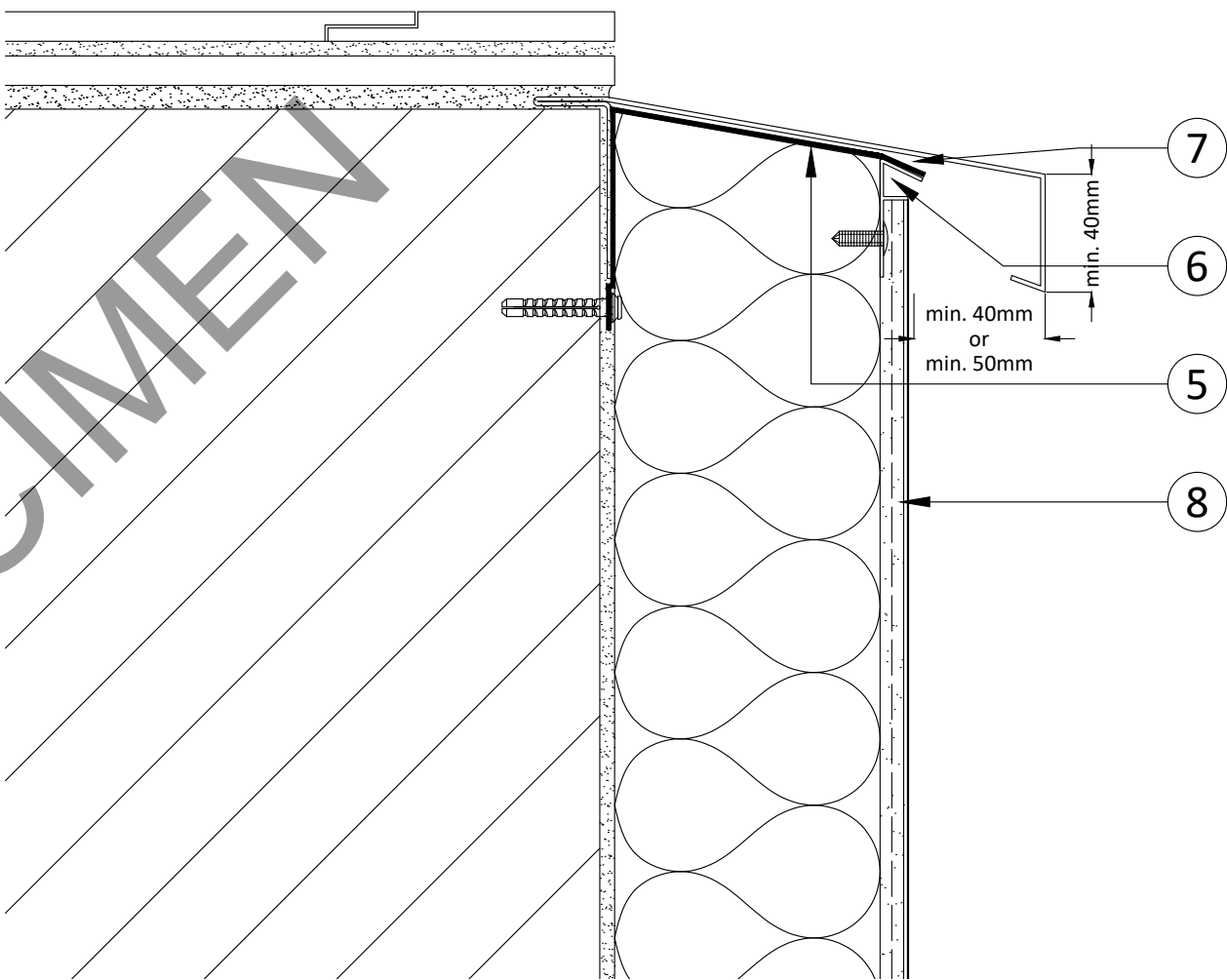
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Stage 1



- 1) Grind out groove/channel to allow installation of grind-in flashing. Any loose material removed.
- 2) 781 grind-in flashing with min 10° fall embedded into substrate, fully compressing Wetherby Sealing Tape.
- 3) Re-point with flexible mortar, ensuring flashing is securely sealed in place.
- 4) Waterproof membrane (with taped joints) fixed to substrate below 781 flashing.

Stage 2



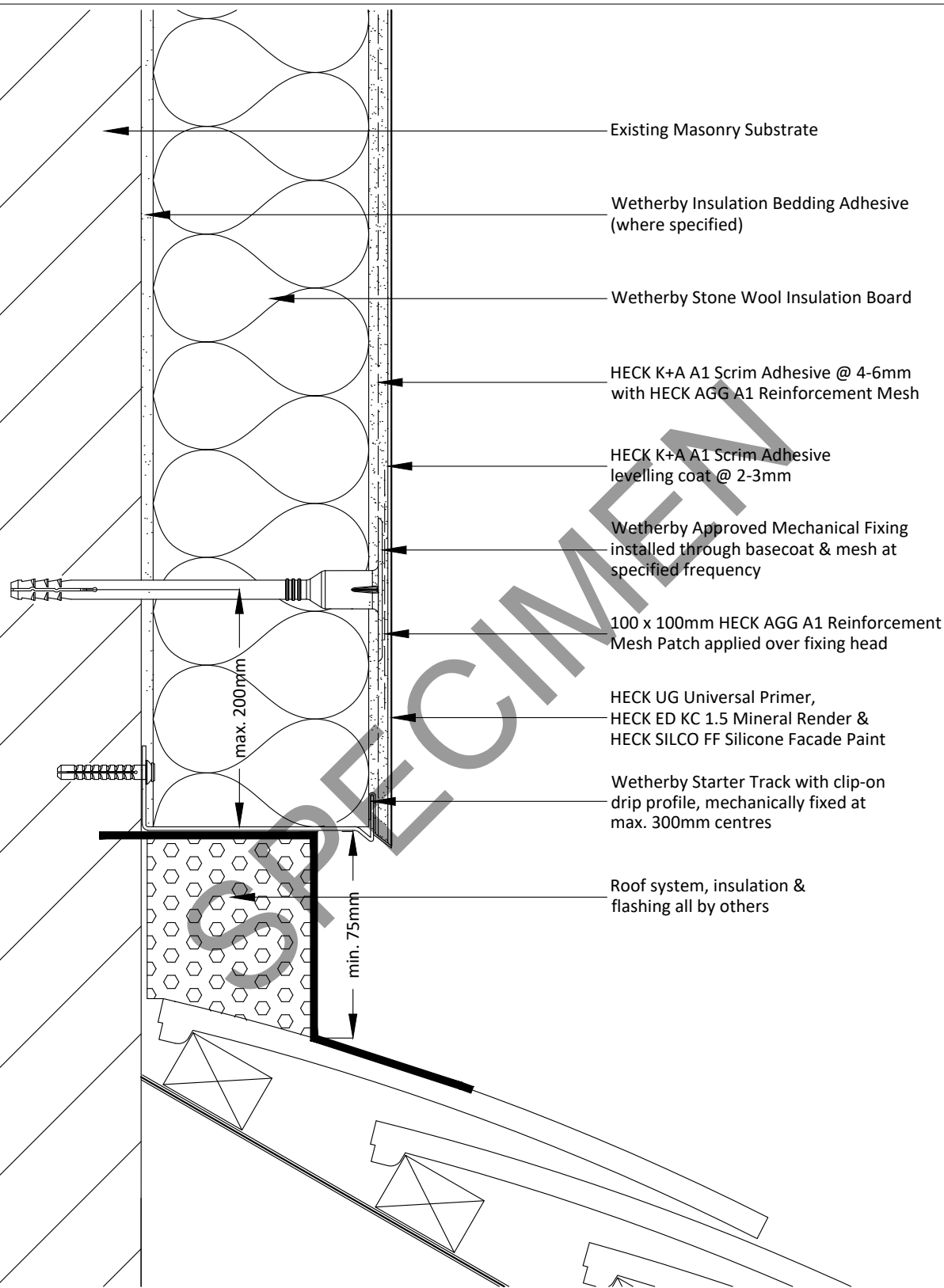
- 5) EWI insulation board with chamfered top edge offered up to 781 grind-in flashing and fixed in place.
- 6) Wetherby MSB Stop Bead to terminate render and seal waterproof membrane against. Membrane must be fully sealed against the MSB (use a suitable adhesive if required).
- 7) No seal between underside of 781 flashing and top of membrane to maintain water egress pathway.
- 8) Wetherby Render System applied as per project specification.

Roofline Closure System - Verge Detail A4

- Notes:**
- 1 - 781 grind-in flashing must provide a min. 40mm drip edge from the face of the finished render.
 - 2 - In severe/very severe exposure zones, drip edge should be increased to min. 50mm.
 - 3 - All joints in the 781 grind-in flashing must incorporate jointing pieces, extending min. 40mm on either side of the joint.
 - 4 - All joints in the 781 grind-in flashing must be offset by min. 100mm from joints in the waterproof membrane.
 - 5 - End caps must be used where the 781 grind-in flashing terminates.
 - 6 - Alternative solutions incorporating a secondary metal flashing in lieu of the waterproof membrane are available on request, contact Wetherby Technical Department for further guidance.

Project Name:	Drawn by: N.K	Wetherby Wall Systems Ltd	WETHERBY Wall Systems Part of ROCKWOOL Group 1 Kid Glove Road, Golborne, WA3 3GS Tel: 01942 717100 Fax: 01942 717101 Web: www.wall-systems.co.uk E-mail: technical@wall-systems.co.uk © WWS-LTD 1998-2025. All rights reserved
Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Verge Detail A4 - Grind-In Profile M (minimal overhang)	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-5006	Drawing Set: WWS-10		

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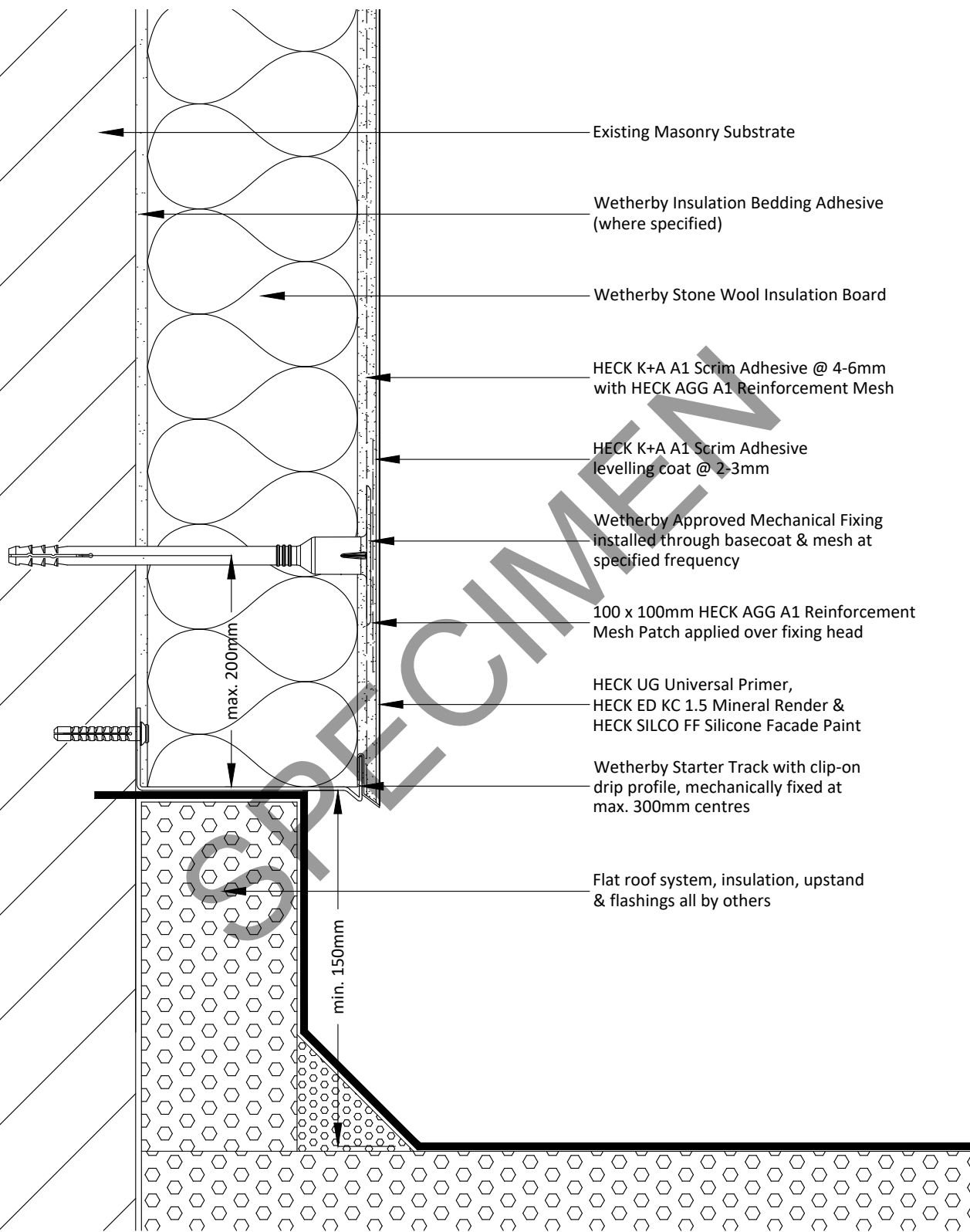


Notes:

- 1 - Insulation within roof upstand must be present to reduce cold bridging.
- 2 - Insulation at roof upstand should provide a minimum 75% of the thermal resistance of main wall insulation.
- 3 - Roof flashing/membrane can also be located behind Wetherby Starter Track and dressed into the wall.

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Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Pitched Roof Abutment Detail	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-5007	Drawing Set: WWS-10		

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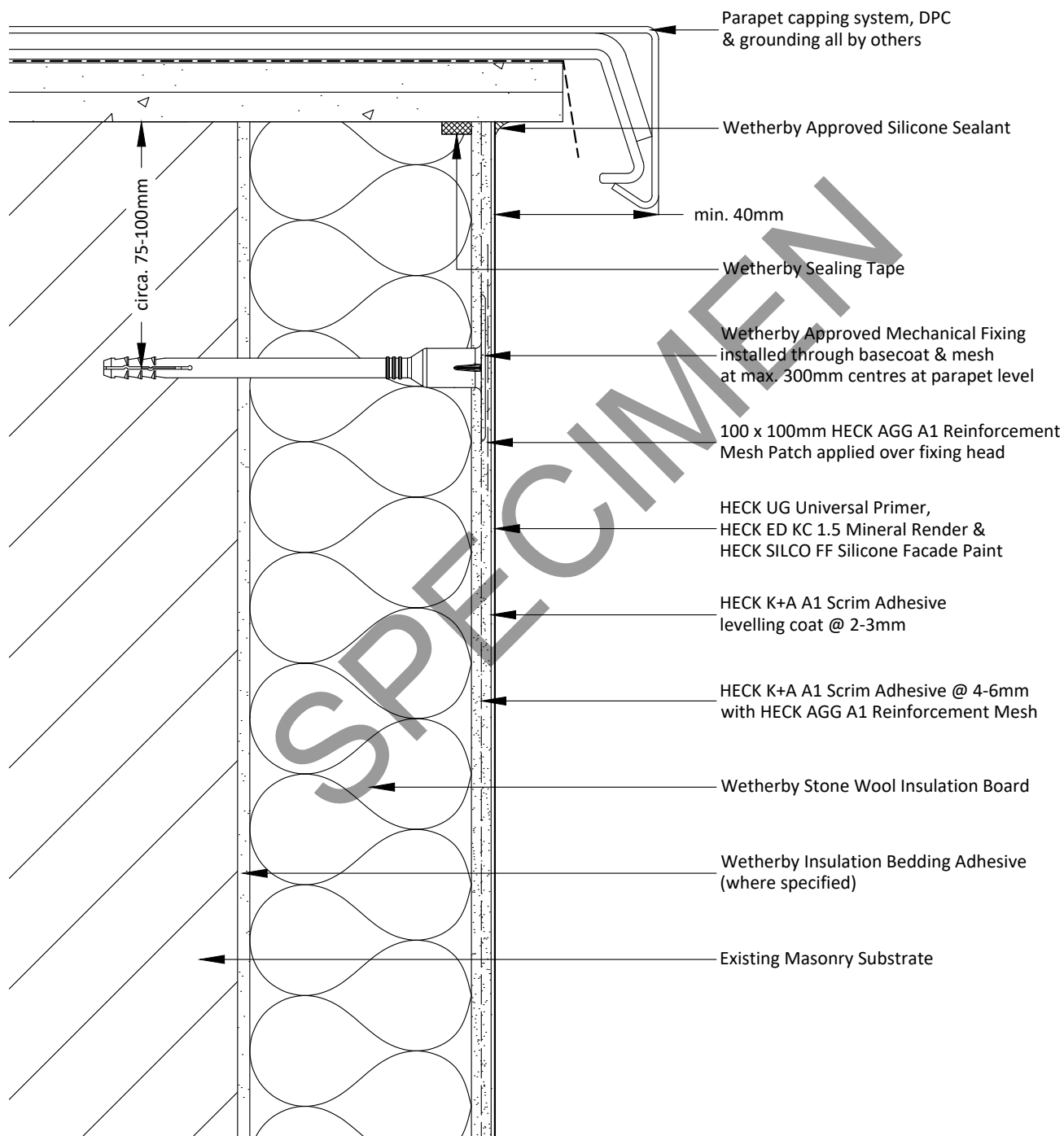


Notes:

- 1 - Insulation within roof upstand must be present to reduce cold bridging.
- 2 - Insulation at roof upstand should provide a minimum 75% of the thermal resistance of main wall insulation.
- 3 - Roof flashing/membrane can also be located behind Wetherby Starter Track and dressed into the wall.

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Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Flat Roof Abutment Detail	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-5008	Drawing Set: WWS-10		

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Notes:

- 1 - Additional fixings to be installed at max. 300mm centres at parapet level.
- 2 - In severe/very severe exposure zones, roof overhang should be increased to min. 50mm.

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Parapet Detail

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-5009

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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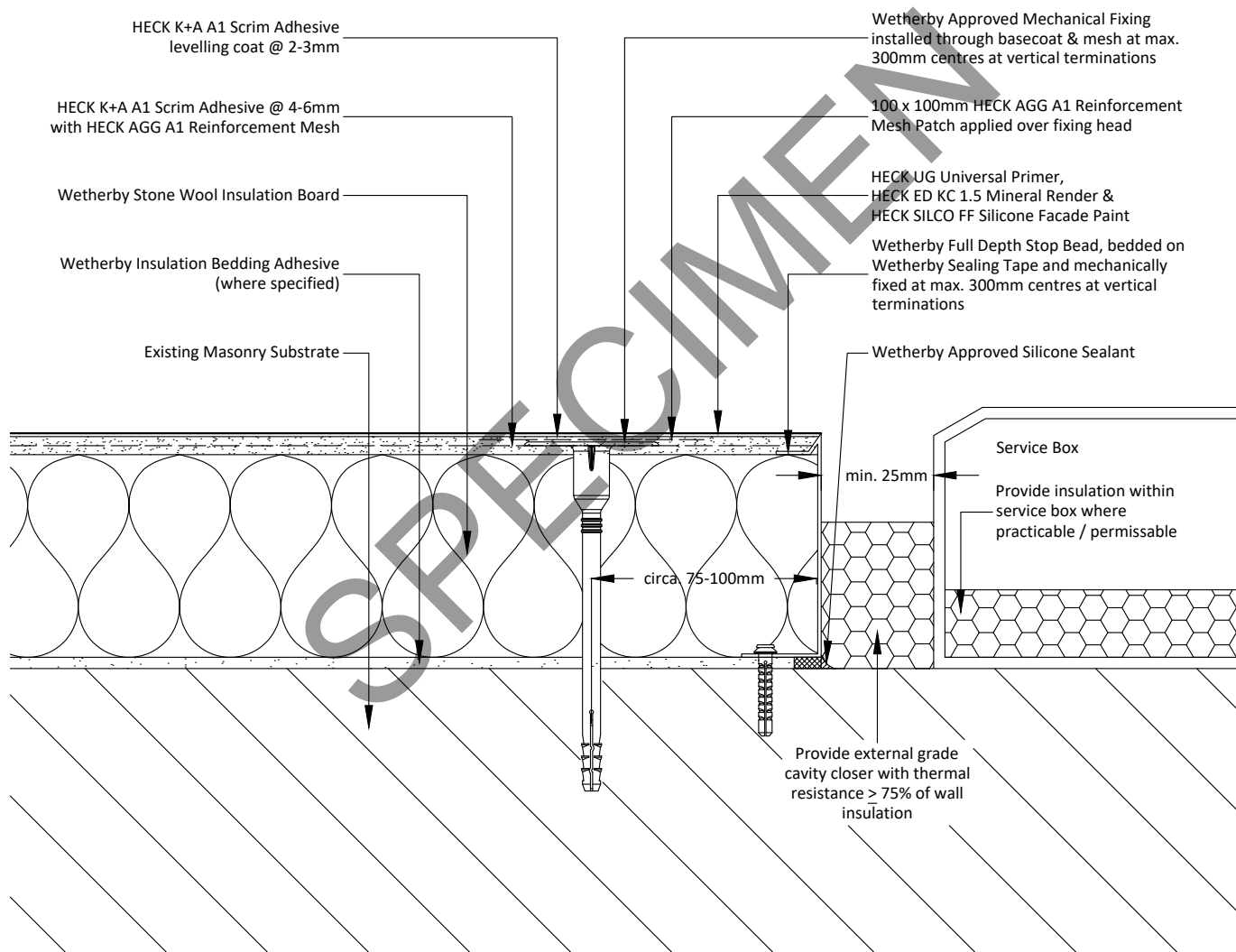
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Notes:

- 1 - Existing service box must be in good condition.
- 2 - Refer to specification for the installation of external wall insulation ensuring safety and operation of fuel burning appliances V.1.0 31st March 2017'. Surface mounted gas meter boxes require a min. clearance of 25 mm for access and maintenance.
- 3 - This drawing indicates the minimum clearance dimensions. Actual clearance may require to be significantly more to facilitate maintenance, removal & replacement of the meter, including opening of the lid.

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Service Box Abutment Detail - Removable Box

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-6000

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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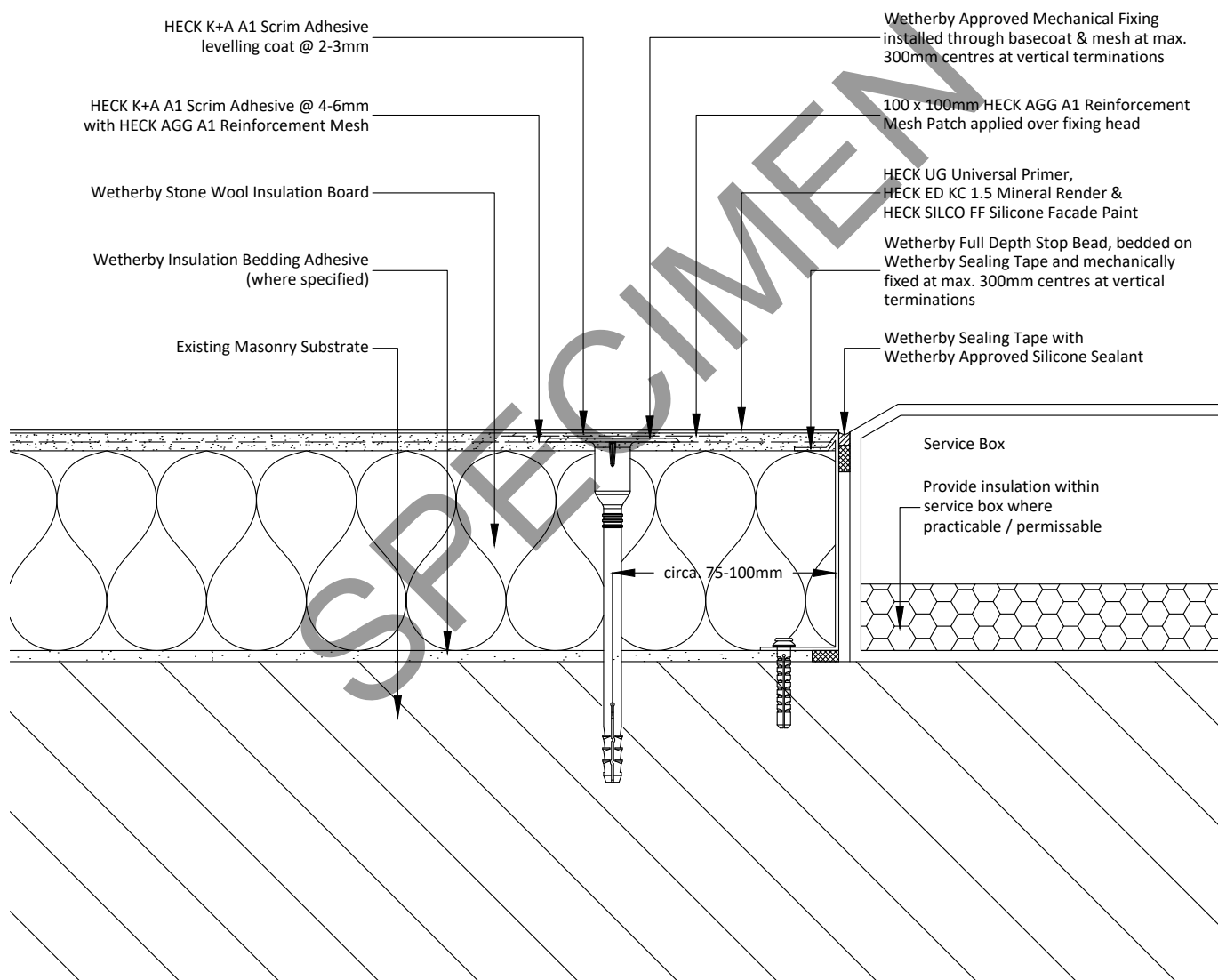
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Notes:

- 1 - Existing service box must be in good condition.
- 2 - Refer to specification for the installation of external wall insulation ensuring safety and operation of fuel burning appliances V.1.0 31st March 2017'.
- 3 - Permission from the utility company may be required to allow the EWI system to be sealed against the service box.

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Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Service Box Abutment Detail - Front Access	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-6001	Drawing Set: WWS-10		

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100 x 100mm HECK AGG A1 Reinforcement
Mesh Patch applied over fixing head

Wetherby Approved Mechanical Fixing
installed through basecoat & mesh at
specified frequency

Wetherby Approved Silicone Sealant

HECK UG Universal Primer,
HECK ED KC 1.5 Mineral Render &
HECK SILCO FF Silicone Facade Paint

HECK K+A A1 Scrim Adhesive
levelling coat @ 2-3mm

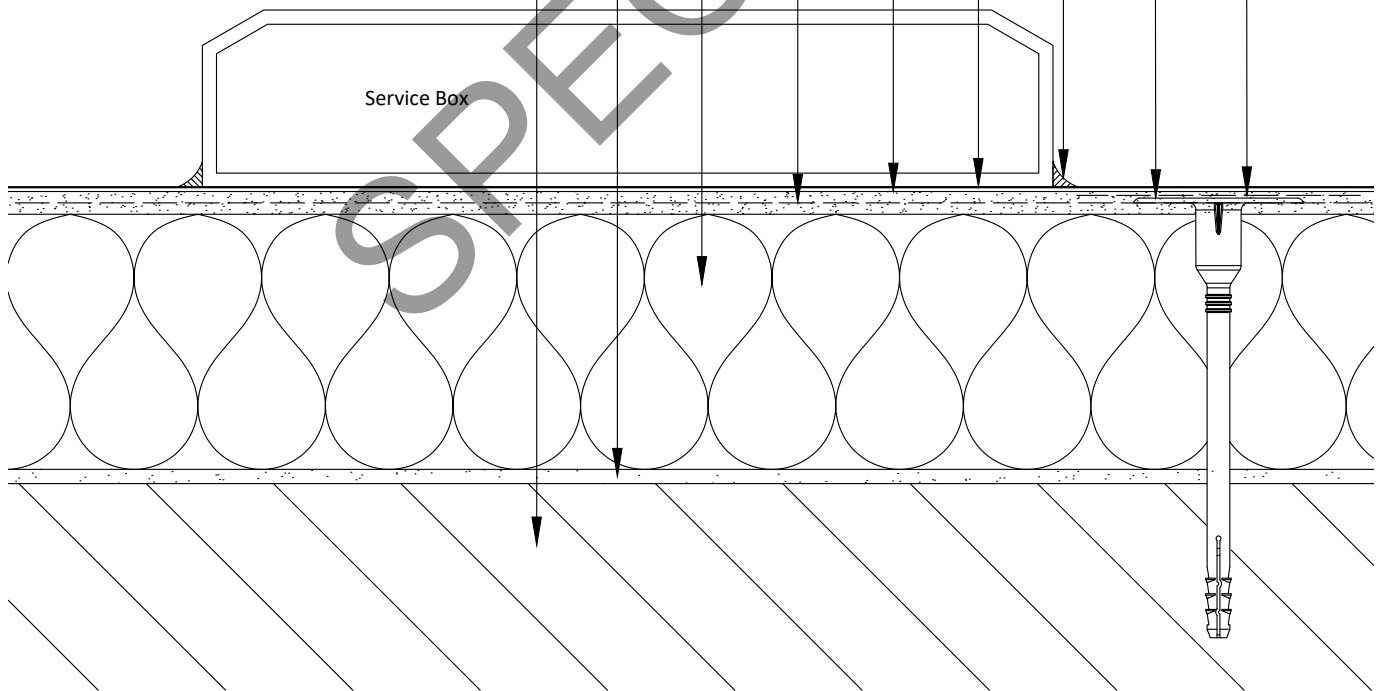
HECK K+A A1 Scrim Adhesive @ 4-6mm
with HECK AGG A1 Reinforcement Mesh

Wetherby Stone Wool Insulation Board

Wetherby Insulation Bedding Adhesive
(where specified)

Existing Masonry Substrate

Service Box



Notes:

- 1 - Service box removed and repositioned on the external face of the EWI system to ensure continuity of insulation.
- 2 - Movement of the service box should only be undertaken by the relevant party, i.e. Utility Company.
- 3 - Service box should be suitably fixed using approved fixings, fixing points to be sealed to ensure water tightness.

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Service Box Mounted Detail

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-6002

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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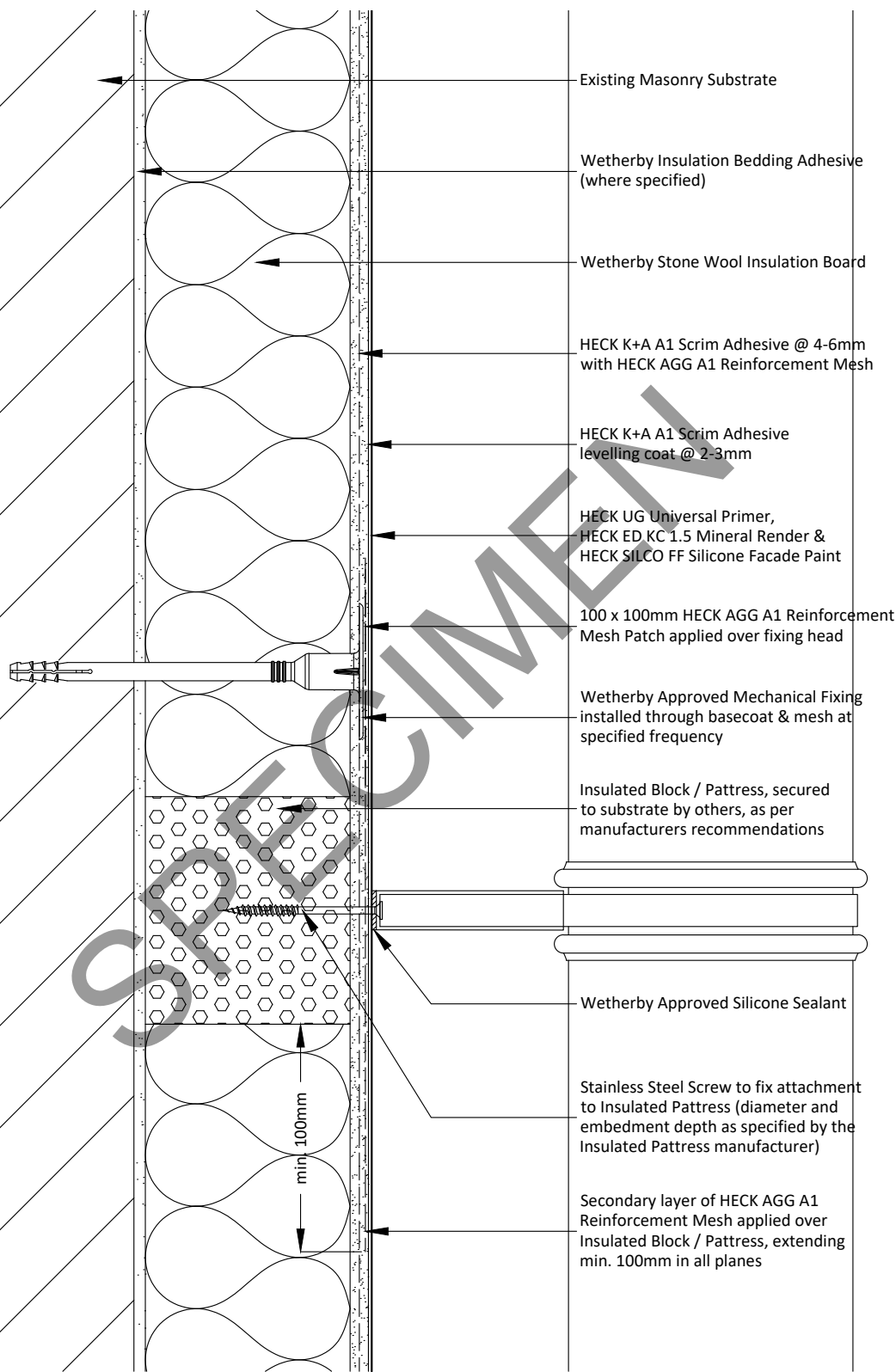
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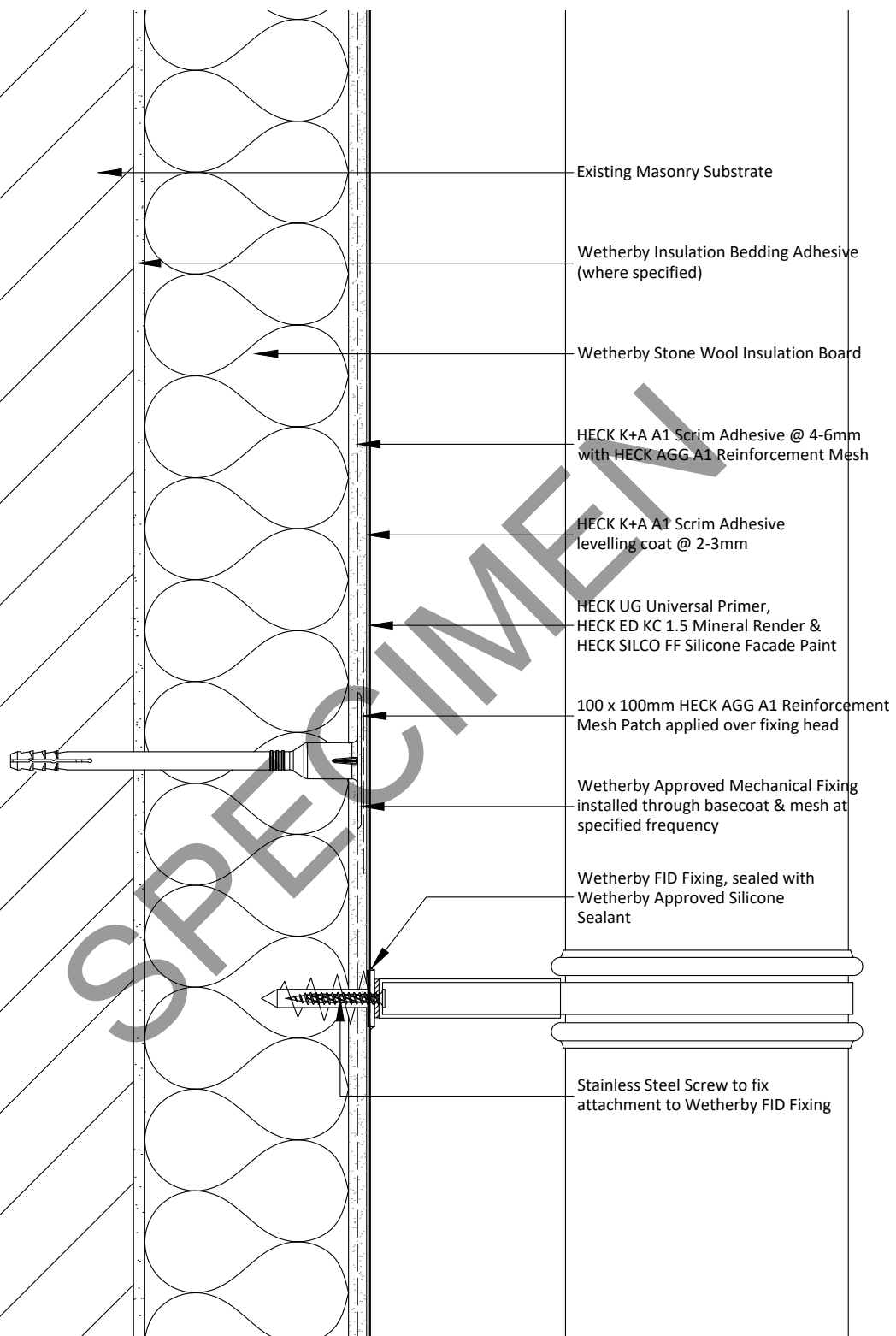


Notes:

- 1 - Insulated pattsess must always be installed as per manufacturers recommendations.
- 2 - The suitability of any proposed insulated pattsess to be confirmed by Wetherby Technical Department.
- 3 - Refer to insulated pattsess manufacturer for allowable loadings.

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Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Insulated Block / Pattsess Detail	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-6003	Drawing Set: WWS-10		

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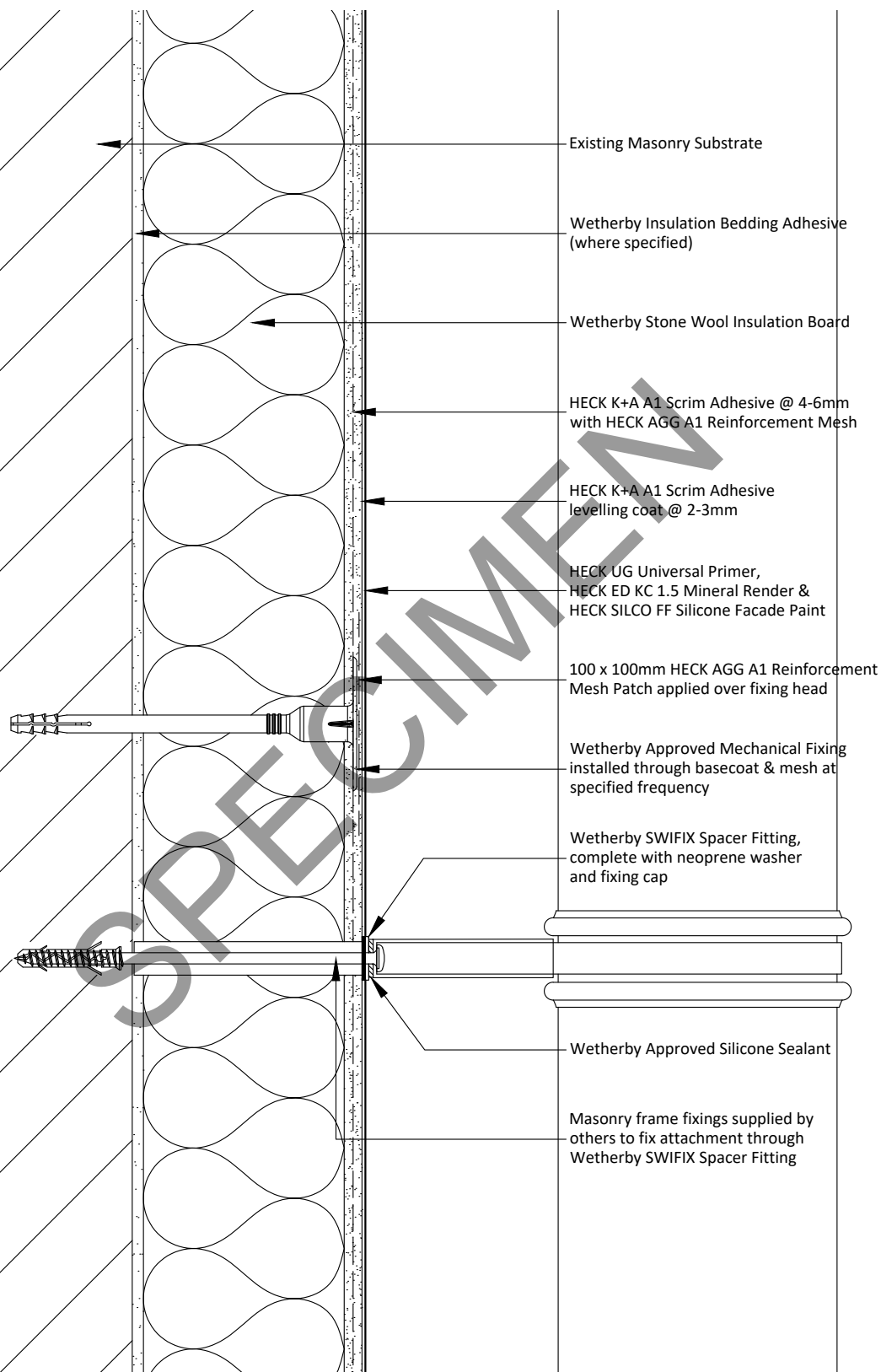


Notes:

- 1 - Pilot hole may be required.
- 2 - FID50 can receive 4.5-5.0mm diameter screws whilst FID90 can only receive 6.0mm diameter screws.
- 3 - FID fixings are not suitable for heavier attachments, e.g. cast iron RWP's, satellite dish etc
Refer to fixing manufacturer for allowable loadings.

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Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Lightweight External Attachment Detail	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-6004	Drawing Set: WWS-10		

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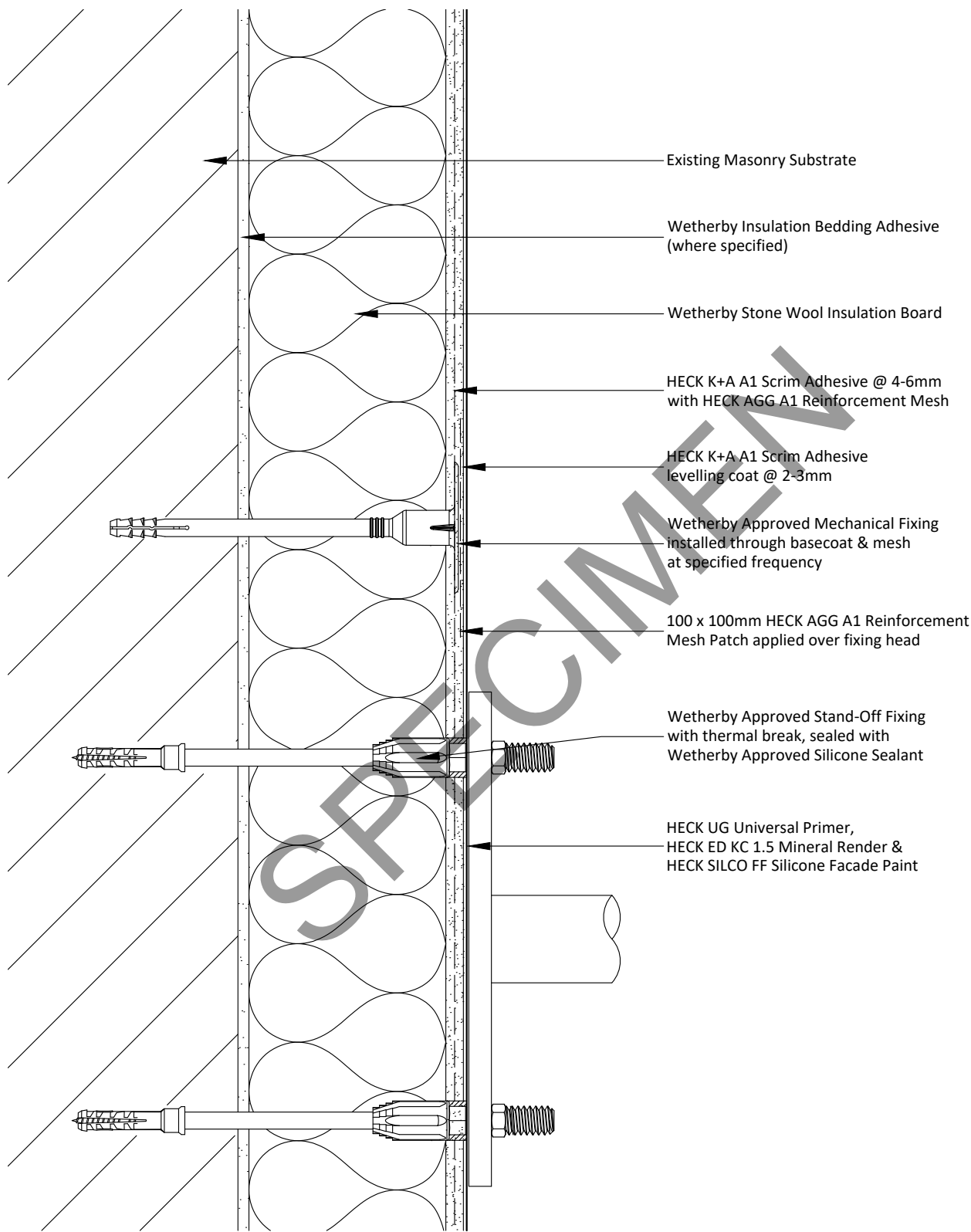


Notes:

- 1 - Wetherby SWIFIX Spacer to be cut to correct length prior to installation.
- 2 - Refer to fixing manufacturer for allowable loadings.

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Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Heavy External Attachment Detail A	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-6005	Drawing Set: WWS-10		

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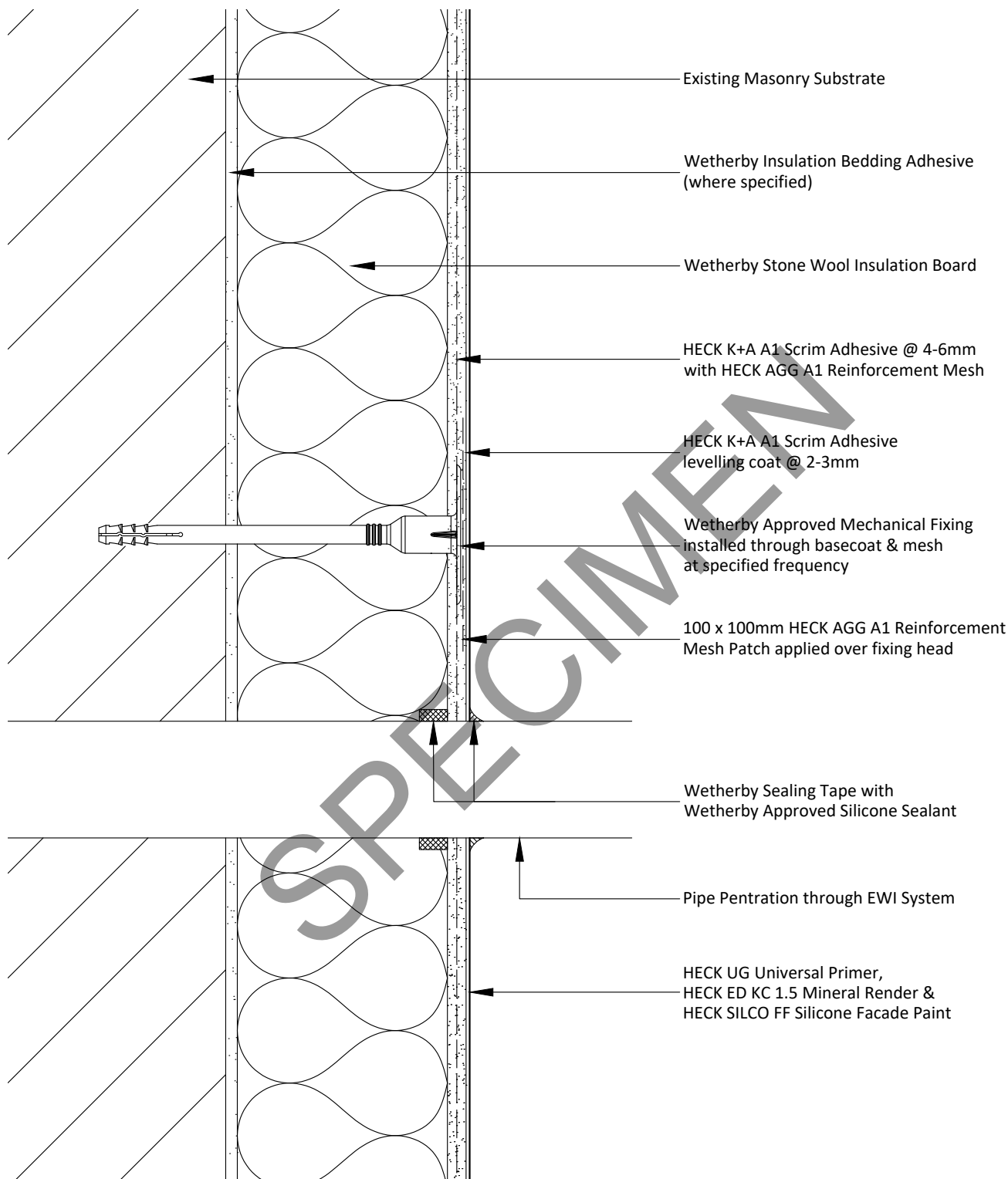


Notes:

- 1 - Appropriate length of stand-off fixing to be selected based on the specified insulation/system thickness.
- 2 - The suitability of any proposed stand-off fixing to be confirmed by Wetherby Technical Department.
- 3 - Refer to fixing manufacturer for allowable loadings.

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Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Heavy External Attachment Detail B	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-6006	Drawing Set: WWS-10		

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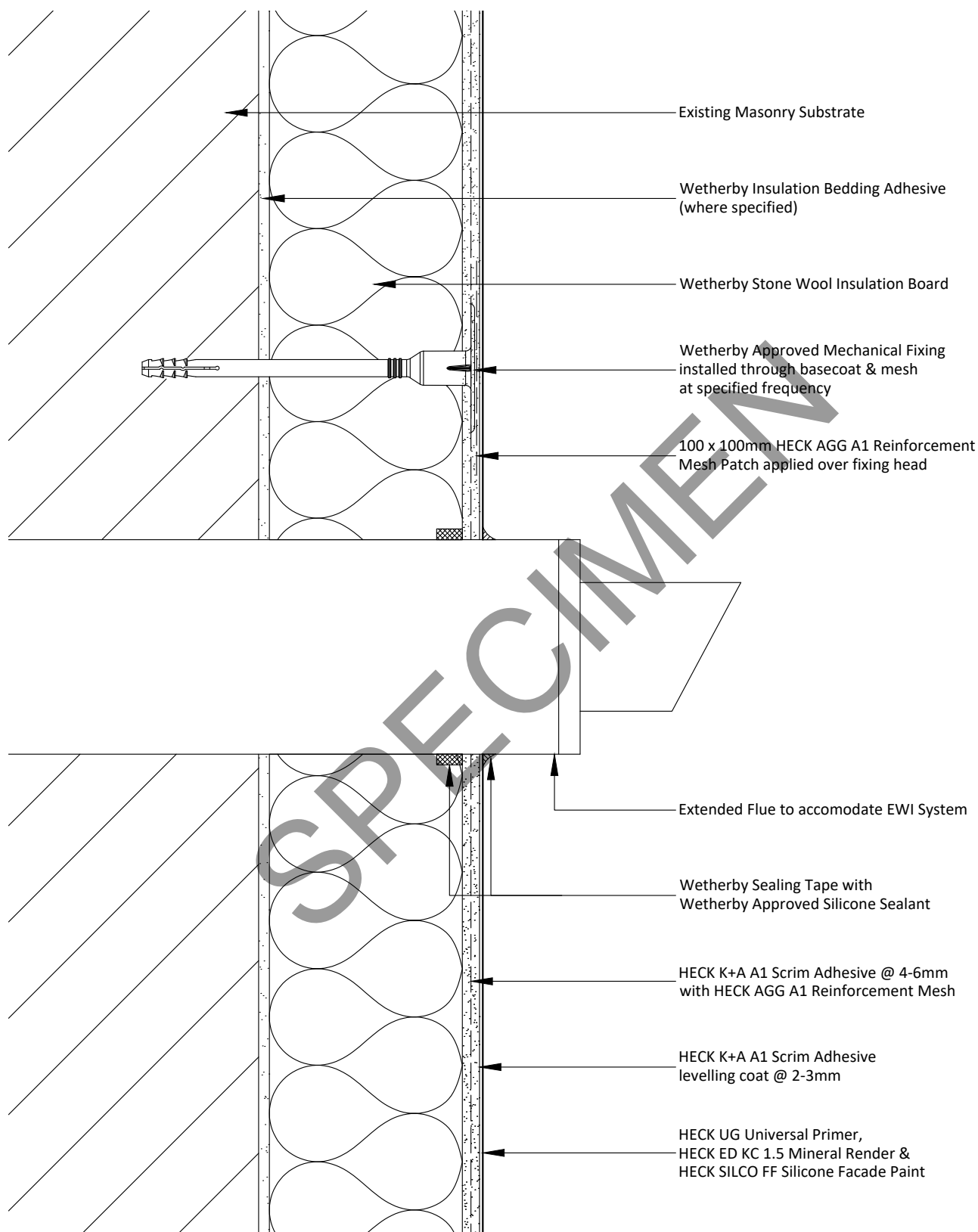


Notes:

- 1 - Any joints within the pipework must be located outside the EWI system for future access and maintenance.
- 2 - Where existing pipework cannot be extended (e.g. water waste overflow pipe), these should be over-sleeved to project min. 40mm beyond the face of the finished system and sealed to the substrate and existing pipe.
- 3 - For retrospective installation of pipework within an existing EWI system, contact Wetherby Technical Department for specific guidance.

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Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Pipe Penetration Detail	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-6007	Drawing Set: WWS-10		

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Notes:

- 1 - Detail is only suitable where flue has been extended to accommodate the thickness of the EWI System.
- 2 - Where existing flue cannot be extended, contact Wetherby Technical Department for further guidance.

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Extended Flue Detail

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-6008

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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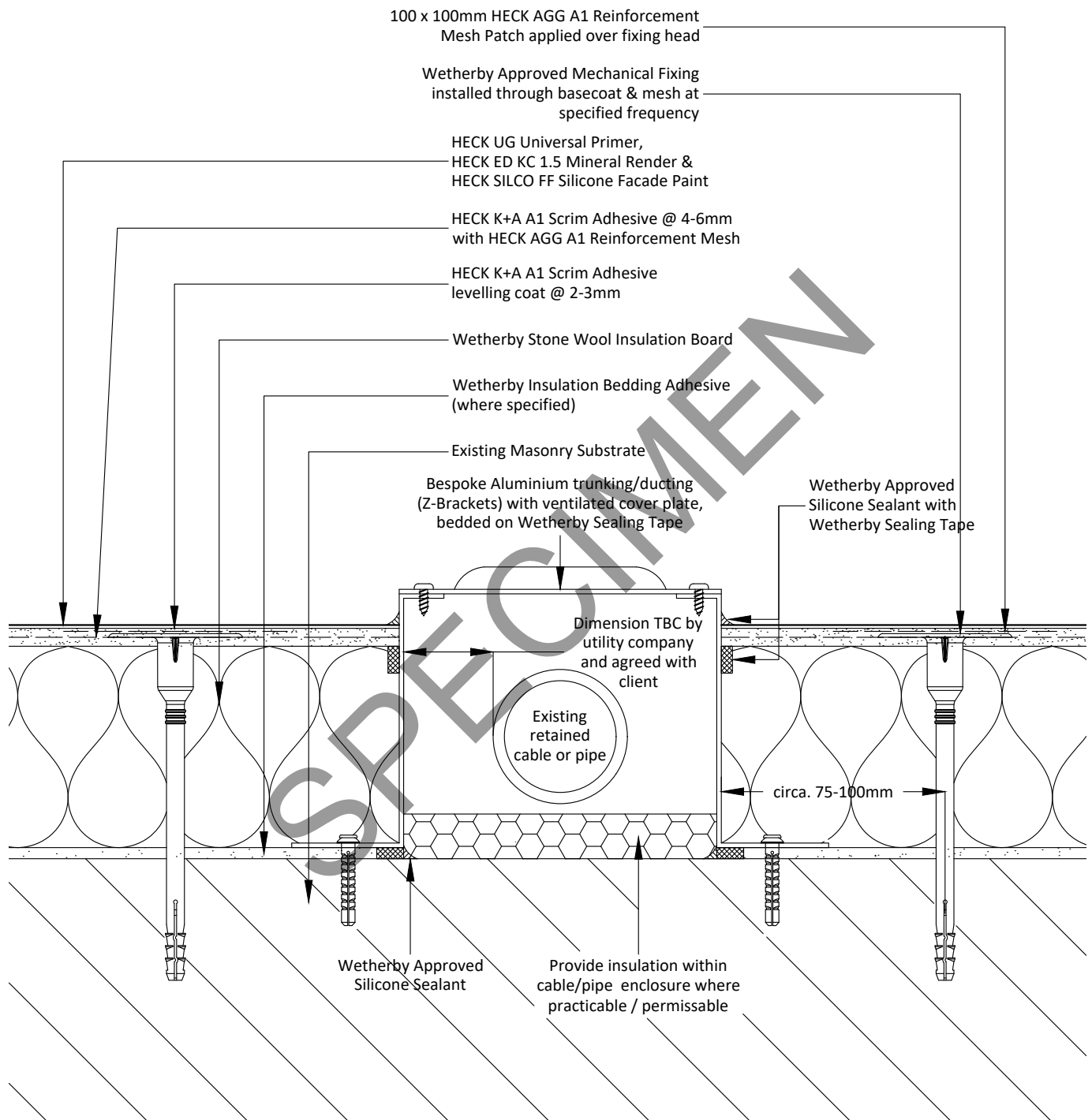
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Notes:

- 1 - Aluminium trunking/ducting must be suitably designed to suit the required EWI system thickness.
- 2 - For gas pipes, enclosures must have removable ventilated covers in accordance with the 'Specification for the installation of external wall insulation ensuring safety and operation of fuel burning appliances V.1.0 31st March 2017'. Ensure that the EWI system is fully sealed to the wall to prevent gas entry into the system.
- 3 - Ventilation rate to be confirmed by utility company.

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Gas Pipe / Electrical Service Enclosure Detail

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-6009

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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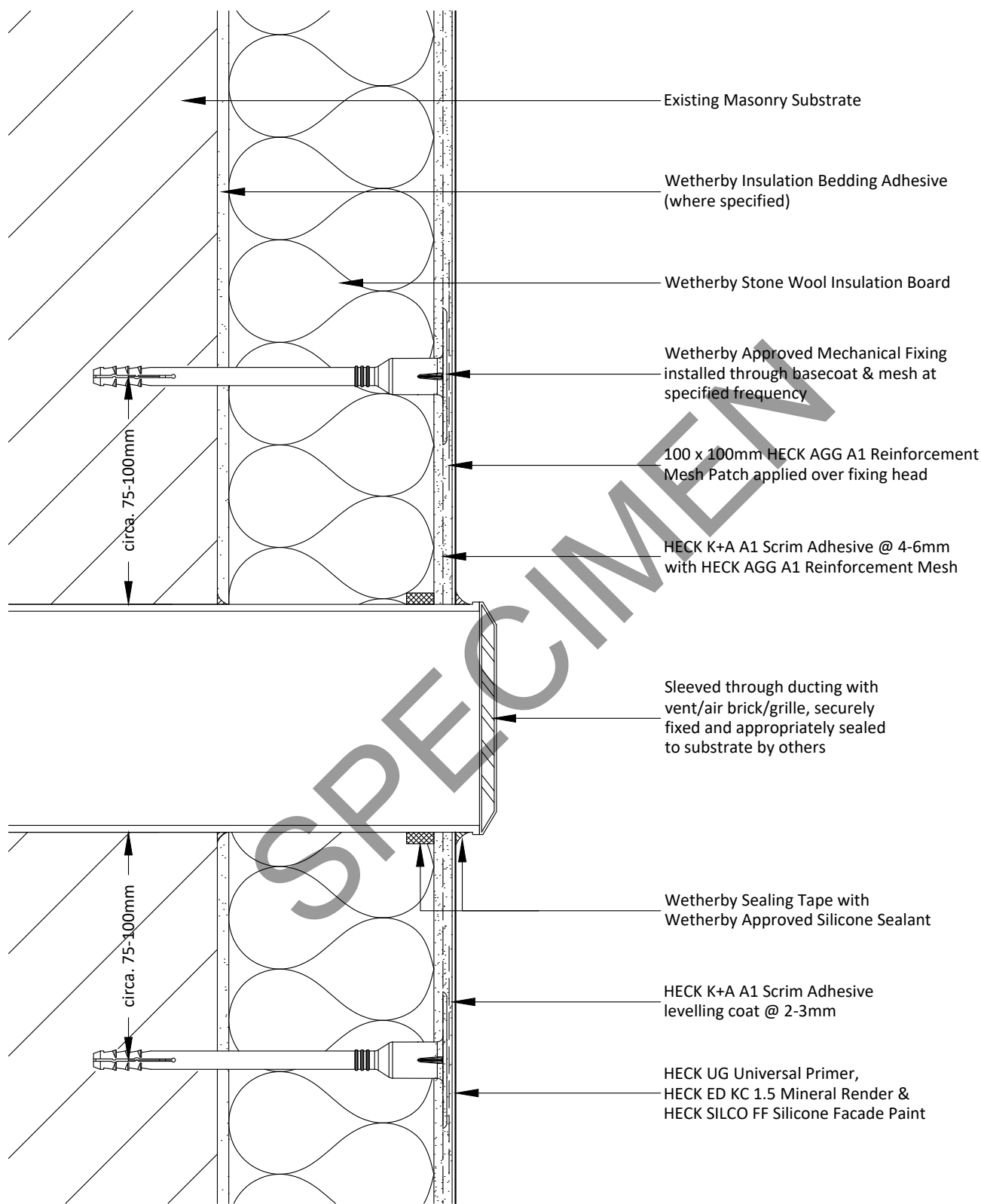
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Notes:

- 1 - Sleeved ducting must be suitably designed to suit the required EWI system thickness.
- 2 - Sealant used to seal the ducting against the substrate and any gaps during installation to be specified by others.
- 3 - Ventilation rate to be confirmed by manufacturer or specialist contractor.

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Vent Detail

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-6010

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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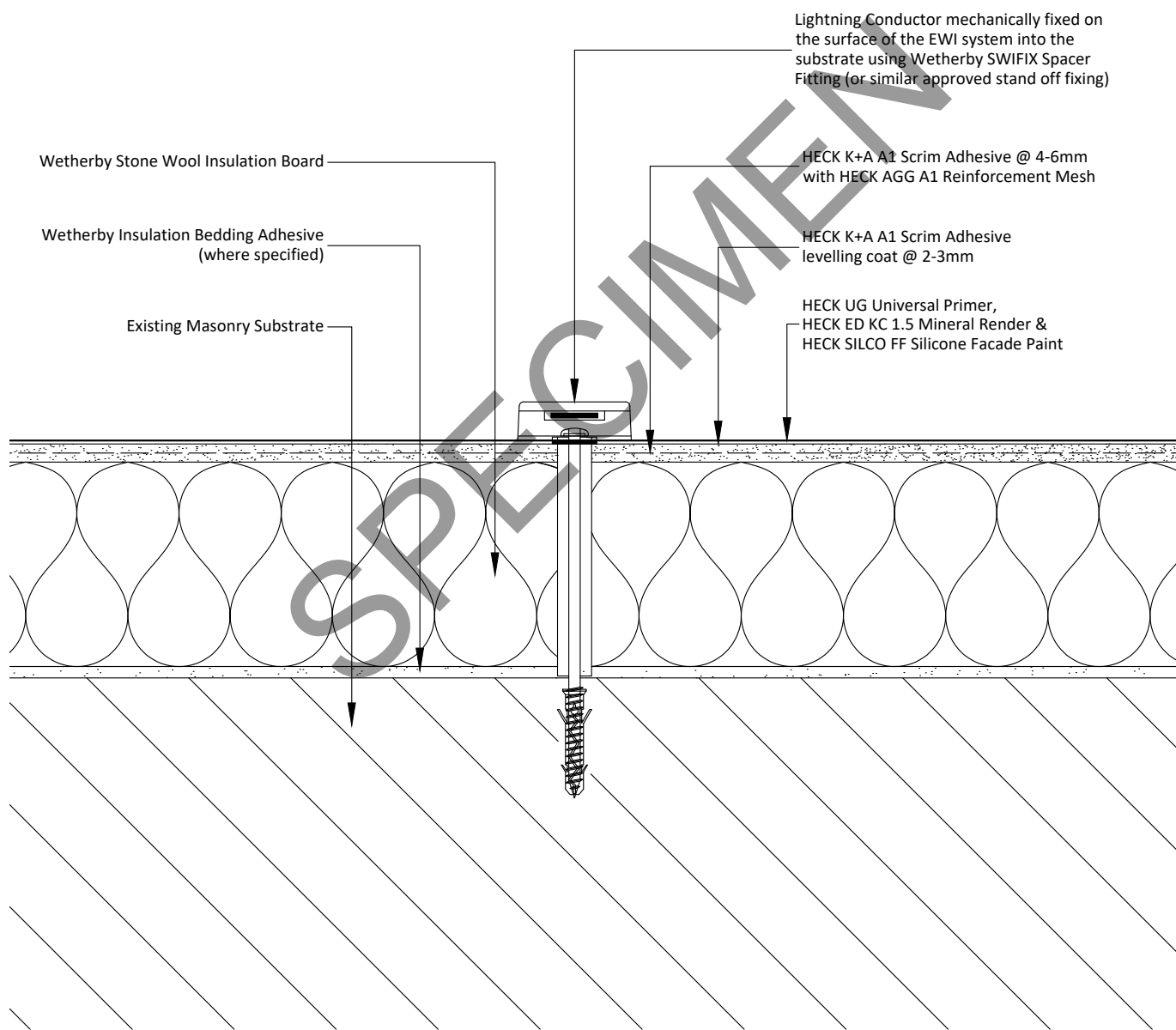
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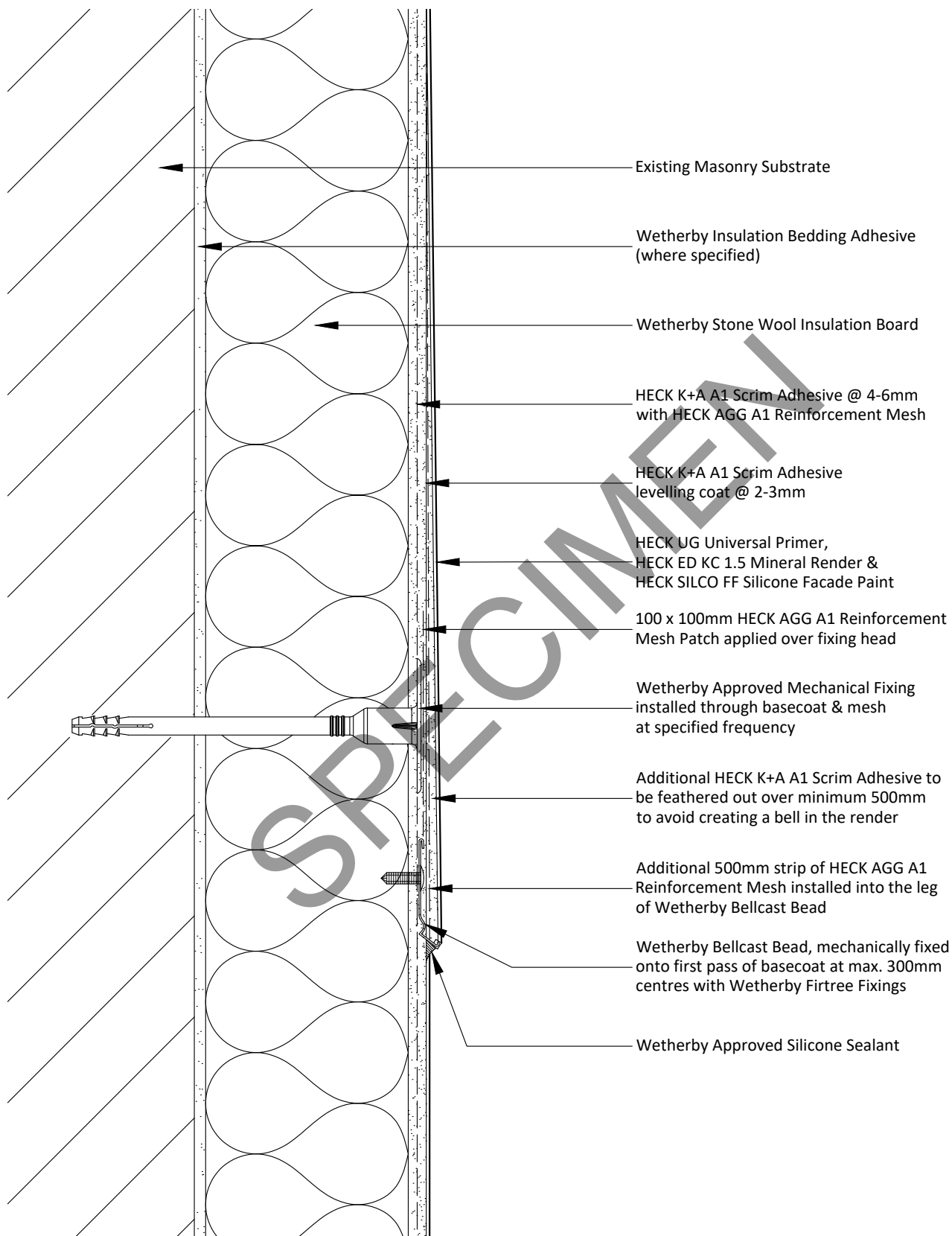


Notes:

- 1 - Wetherby Approved Silicone Sealant to be applied to any fixing points to prevent potential water ingress.
- 2 - Wetherby Approved Mechanical Fixings for Wetherby Stone Wool Insulation Board omitted for clarity.

Project Name:	Drawn by: N.K	Wetherby Wall Systems Ltd	WETHERBY Wall Systems Part of ROCKWOOL Group 1 Kid Glove Road, Golborne, WA3 3GS Tel: 01942 717100 Fax: 01942 717101 Web: www.wall-systems.co.uk E-mail: technical@wall-systems.co.uk © WWS-LTD 1998-2025. All rights reserved
Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Lightning Conductor Detail	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-6011	Drawing Set: WWS-10		

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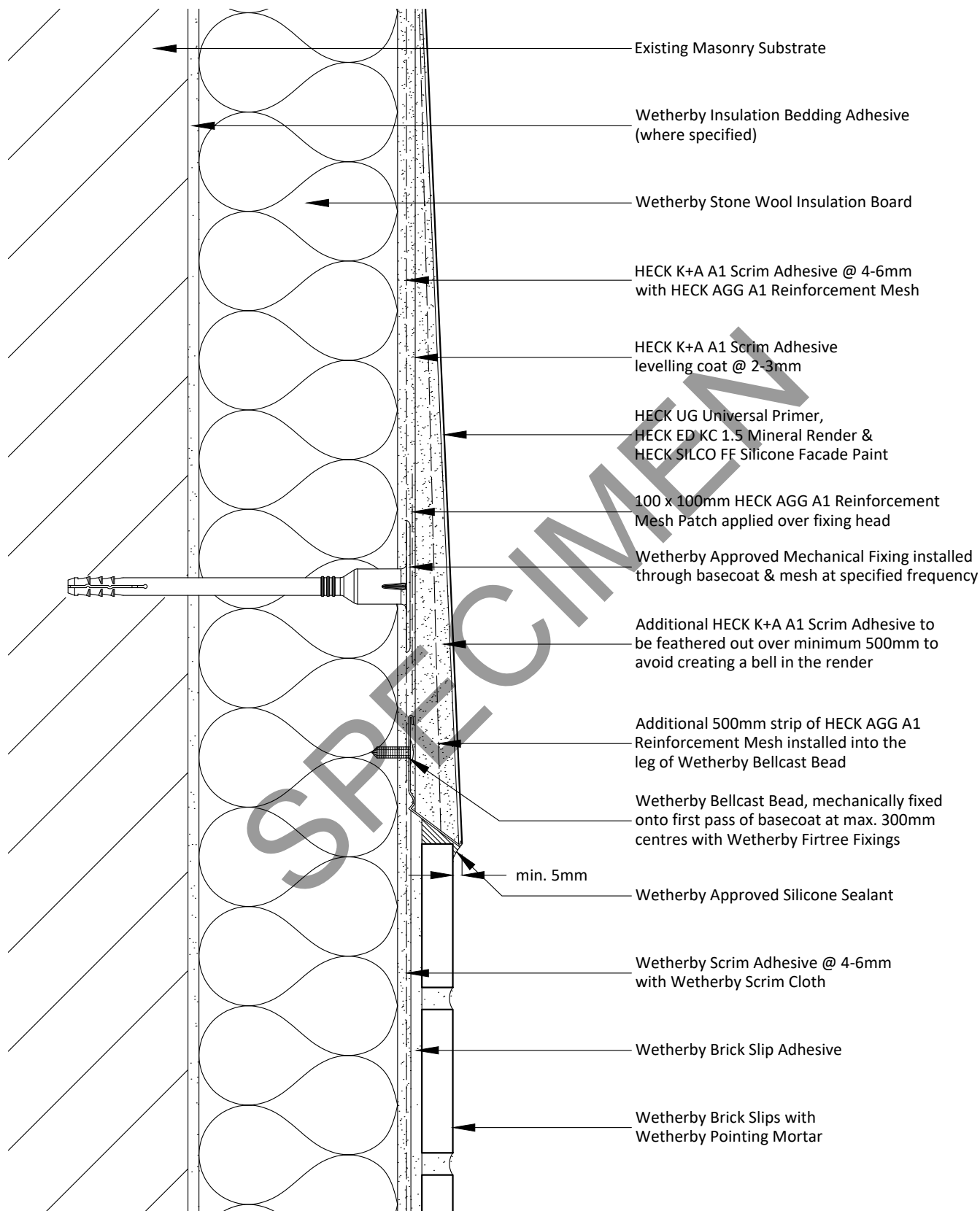


Notes:

1 - Render system must be feathered out to bellcast bead over a minimum distance of 500mm.

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Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R		
Drawing Title:	Revision: -		
Bellcast Bead Detail	Scale: NTS		
Drawing No:	Date: 28.04.2026		
WWS-EWI-M-DF-SW-FTM-MIN-7000	Drawing Set: WWS-10		

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Notes:

1 - Render system must be feathered out to bellcast bead over a minimum distance of 500mm.

Project Name:

Typical Details - Stone Wool with Mineral Render (FTM)

Drawing Title:

Change in Finish Detail

Drawing No:

WWS-EWI-M-DF-SW-FTM-MIN-7001

Drawn by: N.K

Checked by: J.R

Revision: -

Scale: NTS

Date: 28.04.2026

Drawing Set: WWS-10

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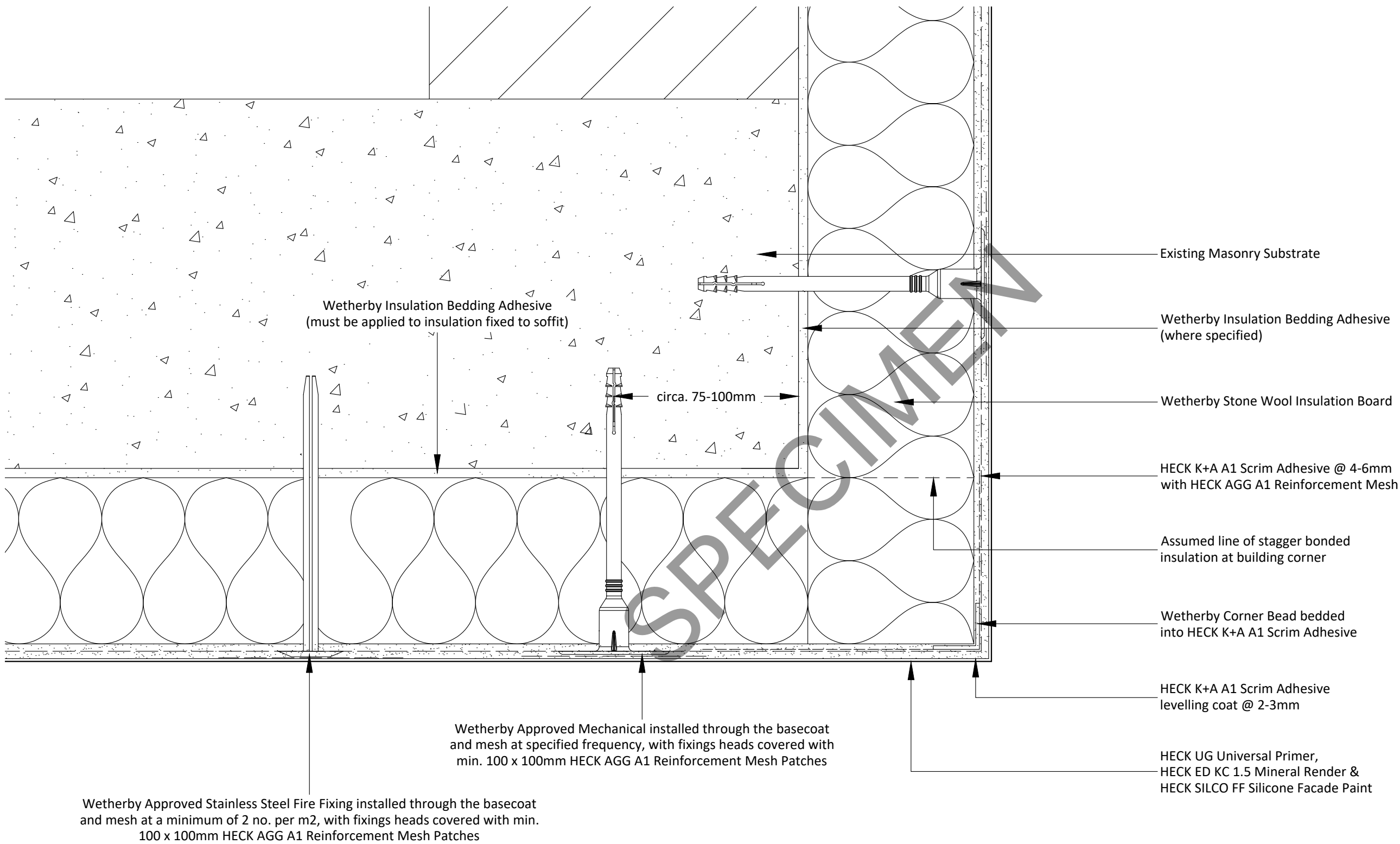
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- Notes:**
- 1 - Soffit installations require an increased no. of fixings therefore always refer to project specific soffit specification for the confirmed fixing pattern (subject to wind load calculations).
 - 2 - Additional fixings to be installed at max. 300mm centres at all soffit corners.
 - 3 - For application to soffits, additional stainless steel fire fixings must be installed at a minimum of 2 no. per m2, installed through the reinforcing basecoat and mesh layer with fixing heads covered with additional basecoat and min. 100 x 100mm mesh patches, or alternatively a second layer of mesh.
 - 4 - Detail assumes no structural movement - if movement is expected, a revised detail will be required.

Project Name:	Drawn by: N.K
Typical Details - Stone Wool with Mineral Render (FTM)	Checked by: J.R
Drawing Title:	Revision: -
Soffit Detail	Scale: NTS
Drawing No:	Date: 28.04.2026
WWS-EWI-M-DF-SW-FTM-MIN-7002	Drawing Set: WWS-10

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